

# SPYDERCO TRADITION

radition is usually about keeping things the same, but at Spyderco our strongest tradition is innovation—having the courage and creativity to do things differently. That's how Spyderco has been run since 1976 and it is one of the greatest factors in our continued success.

As we continue to grow and evolve, the next generation of the Spyderco family is assuming a role in determining our course and defining our goals for the future. We are firmly rooted in the tradition of nonconformist independent thought. This legacy is supported by the other key elements of our business philosophy, including tireless commitment to quality, unwavering loyalty to our customers, and uncompromising integrity in all we do.

Spyderco is poised to take us, and the products we produce, to new heights of innovation and performance. In doing so, it will honor and preserve the traditions that have enabled us to come this far, and have made us who we are. We are confident you'll see the Spyderco spirit reflected in our 2013 product line.

Thank you for your continued confidence and passion for our products.

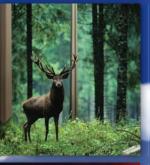
Respectfully, The Spyderco Crew

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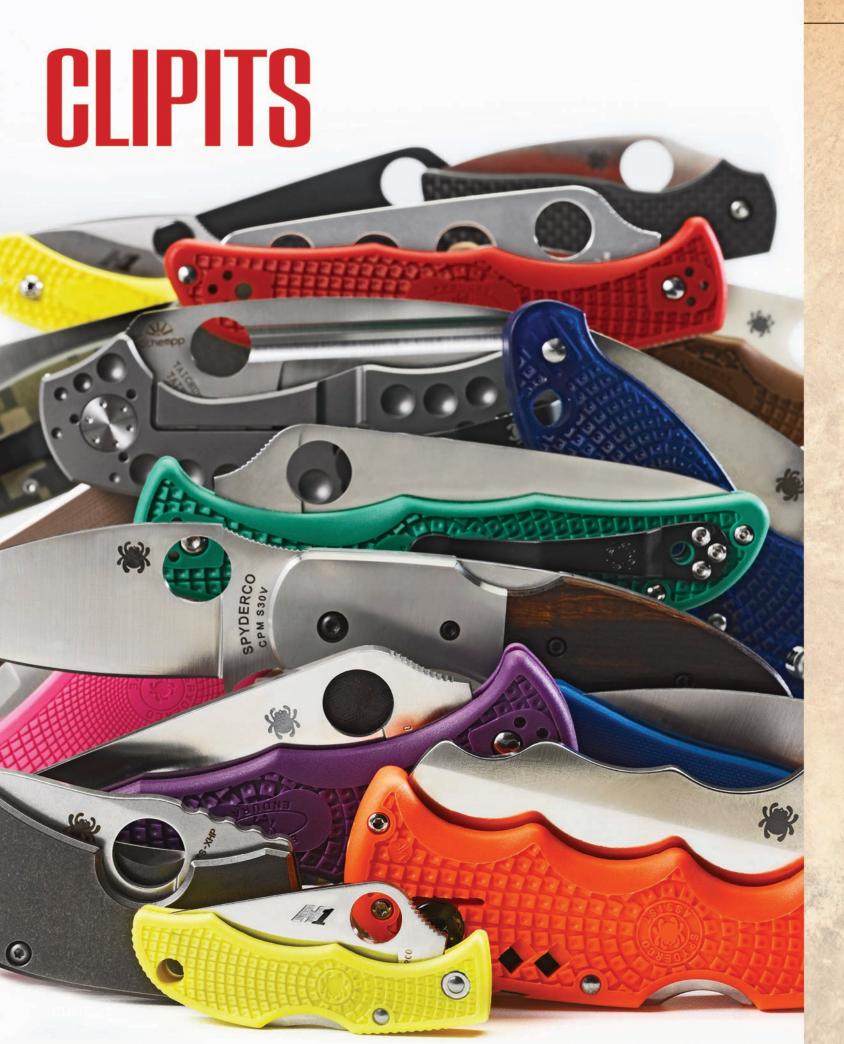






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# PODE Spyderco's iconic Polimodel was developed the 1980's in response to demand from law

CO7G

The G-10-handled Police Model combines the classic lines of the original design with a full-flat ground blade and the added grip security of textured black G-10 handle scales. Full-length stainless steel liners ensure extreme strength and a four-position pocket clip allows tip-up or tip-down carry on both the right and left sides. Combined with its sturdy back lock mechanism and a David Boye Dent, this makes the G-10 Police completely ambidextrous and ideal for

POLICE3

left-handed users.

Spyderco's iconic Police model was developed in the 1980's in response enforcement officers for

a slim, easy-to-carry folder that offered serious cutting performance. An instant classic, it is still one of our most popular designs, with literally thousands in daily service around the globe. The original Police model features solid stainless steel handles with a handsome satin finish and chamfered edges for maximum comfort during use. Available with your choice of a plain, SpyderEdge, or combination edge, its blade is hollow-ground from VG-10 stainless steel and features a classic swedge at the point. It now has a four-position hourglass clip that supports fully ambidextrous left- and right-side, tip-up or tip-down carry.

POLICE MODEL

CLOSED 5.56in 141mm OVERALL 9.91in 252mm BLADE 4.35in 110mm EDGE 3.95in 100mm EDGE CONFIGURATION P, S STEEL VG-10 WEIGHT 4.9oz 139g

## PRODUCT SPECS

POLICE MODEL CLOSED 5.32in 135mm OVERALL 9.47in 241mm **EDGE CONFIGURATION P. PS. S** BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.47in 12mm STEEL VG-10 WEIGHT 5.8oz 164g

POLICES G-10

ORIGIN Japan

BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm



# ENDURA

In 1990, the Spyderco Endura took the cutlery world by storm by pioneering the concept of the lightweight clip-carry folder.
Since then, it has been the gold standard by which all others of the breed are judged. The ideal synthesis of light weight, convenient carry, superior cutting performance and a broad choice of edge configurations and grinds, the Endura remains one of the most popular folding knives ever made. In its current form, it features a four-position clip, skeletonized stainless steel handle liners, a sturdy back lock mechanism, and David Boye Dent for extra security, making it completely ambidextrous and ideal for left-handed users.

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CLIPITS 4

Over the years, the basic Endura design has evolved into an entire family of variations to meet individual needs, tastes, and performance requirements. Lightweight Enduras with injection-molded fiberglass-reinforced-nylon (FRN) handles are available in a range of colors and blade grinds, edge configurations, and premium blade steels. Users whose needs include high-speed opening can opt for an Endura with an Emerson Opening feature that opens the blade as the knife is drawn. Blunted, red-handled Endura trainers are perfect for teaching youngsters about knife safety and for practicing personal-protection skills. And for those who prefer additional strength and heft, the Endura is available with solid stainless steel handles that are the perfect palette for engraving.

Regardless of your needs or personal preferences, there's an Endura that's right for you.

# C10GRE

### ENDURA4 LIGHTWEIGHT ZOP-189

ZDP-189 is an ultra-high-carbon steel manufactured using powdered metal technology. Prized for its superior edge retention properties, it is only available on selected Spyderco models. The ZDP-189 Endura4 features a full-flat-ground blade and a British Racing Green FRN handle.

# C10F

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### ENDURA4 LIGHTWEIGHT FLAT GROUND

## ENDURA4 FULL-FLAT GROUND WITH COLORED HANDLE

Full-flat-ground Enduras offer superior edge geometry and a choice of handle colors to suit every taste (blue, green, brown, gray, purple, orange, and NEW for 2013 is a black version).

### C10GYW ENDURA4 LIGHTWEIGHT EMERSON

Emerson, the Emerson Opener is a small integral hook on the back of a knife's blade that catches on the edge of the pocket as the knife is drawn. As the knife clears the pocket, the hook swiftly and safely opens the blade. Spyderco is proud to license this feature from its inventor and offer it on select models, including the Endura4.

## C10BBK ENDURA4 LIGHTWEIGHT BLACK BLADE

For environments where light discipline is a concern, the Endura4 lightweight is available with a non-reflective titanium carbonitride (TICN) coating.

### C10FG ENDURA4 LIGHTWEIGHT FOLIAGE GREEN

Foliage green is a gray-green shade that is a component color of many military camouflage patterns and a natural, low-profile complement to most colors. This version of the Endura4 pairs a foliage green handle with a combination edge saber-ground blade.

### C10 ENDURA4

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Some knife users prefer the heft and feel of a classic stainless steel handle. The stainless-handled Endura4 inspires confidence and provides an excellent canvas for aftermarket engraving or embellishment.

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### C10TR ENDURA4 LIGHTWEIGHT TRAINER

Mechanically identical to its live-blade counterparts, the Endura4 trainer has a purpose-designed blunted blade that makes it a safe, yet very realistic tool for personal-defense training. It is also an excellent tool for teaching novice knife enthusiasts proper knife handling skills and etiquette.

# C10BK

### ENDURA4 LIGHTWEIGHT

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The Endura4 Lightweight is an evolved version of the classic lightweight model. Its saber-ground blade offers both strength and cutting performance and is available in three edge configurations. The lightweight FRN handle has skeletonized stainless steel liners and features molded Bi-Directional Texturing™ for a secure grip.

## PRODUCT SPECS

### ENDURA4 LIGHTWEIGHT FLATGROUND

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.44in 87mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 3.40z 96g
GRIND Full-flat
CLIP 4-position / Ambidextrous

### ENDURA4 LIGHTWEIGHT ZDP-189

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.46in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL ZDP-189
WEIGHT 3.3oz 94g
GRIND Full-flat
CLIP 4-position / Ambidextrous

### ENDURA4 LIGHTWEIGHT/BLACK BLADE/ Foliage green

### FULIAGE GHEEN Closed 4.98in 126mm Overall 8.78in 223mm

BLADE 3.80in 97mm
EDGE 3.40in 86mm
EDGE CONFIGURATION P, PS, S (Black Blade PS Only, Foliage Green PS Only)
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm

BLADE THICKNESS 0.118IN 3.0mm BLADE HOLE DIAMETER 0.51in 13mm STEEL VG-10 WEIGHT 3.80z 108g

GRIND saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

### ENDURA4 LIGHTWEIGHT EMERSON OPENER

CLOSED 4.98in 126mm
OVERALL 8.78in 223mm
BLADE 3.80in 97mm
EDGE 3.46in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 3.70z 105g
GRIND saber
CLIP 4-position / Ambidextrous
ORIGIN Japan

### FNDIIRA

CIVIUNIA'4
CLOSED 4.92in 125mm
OVERALL 8.77in 223mm
BLADE 3.85in 98mm
EDGE 3.42in 87mm
EDGE CONFIGURATION P. PS, S
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL VG-10
WEIGHT 5.70z 162g
GRIND hollow
CLIP 4-position / Ambidextrous
ORIGIN Japan

### ENDURA4 LIGHTWEIGHT TRAINER

CLOSED 4.98in 126mm
OVERALL 8.53in 217mm
BLADE 3.55in 90mm
EDGE n/a
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL AUS-6
WEIGHT 3.8oz 108g
GRIND Blunted
CLIP 4-position / Ambidextrous
ORIGIN Japan





# DELIGA

Size does matter, and in many cases smaller is actually better. The Spyderco Delica provides all the same features and benefits of its bigger brother, the Endura, in a smaller, more convenient package. Like the Endura, the Delica combines exceptional cutting performance with light weight, extreme reliability, and a broad range of materials and style options. For the ultimate in everyday carry convenience, the lightweight versions of the Delica are available with a choice of edge configurations, and many different handle colors. The family of lightweight Delicas also includes a version with the Emerson Opening Feature for rapid opening and a blunted training model. All Delica lightweights feature skeletonized stainless steel liners and textured handles molded from durable fiberglass-reinforced nylon.

Many traditionalists prefer the stout, classic look and feel of Delicas with stainless steel handles. Like the lightweight versions, they feature a high-strength back lock mechanism, David Boye Dent, and a four-position hourglass pocket clip, making them completely symmetrical and fully ambidextrous.

The Spyderco Delica: The perfect balance of high performance and everyday convenience.

## C11FBLM DELICA4



### NATIONAL LAW ENFORCEMENT OFFICER'S **MEMORIAL FUND COMMEMORATIVE BLUE DELICA4**

This specially engraved, blue-handled version of the Delica4 bears the logo of the National Law Enforcement Officer's Museum. This organization is responsible for funding and building a museum in Washington, D.C. to honor the duty at sacrifice of America's law enforcement officers. A portion of the sales of every one of these official commemorative kniv supports this worthy cause. www.nleomf.org/memorial





**C11F DELICA4** LIGHTWEIGHT **FULL-FLAT GROUND** WITH COLORED HANDLE

## DELICA4 LIGHTWEIGHT FLAT GROUND

Brighten up your everyday carry choices with a full spectrum of lightweight Delicas featuring highperformance full-flat-ground blades. Available handle colors include blue, green, brown, gray, purple, orange, and NEW for 2013 is a black version.





### C11GRE DELICA4 LIGHTWEIGHT ZDP-189

This version of the Delica4 blends all the user-friendly features of our lightweight Delica format with the extreme edge retention of premium ZDP-189 blade steel. Its ultra-highcarbon blade features a full-flat grind for superior edge

geometry and friction-free cutting performance.

### C11TID DELICA4 TITANIUM DAMASCUS

If you're looking for the ultimate expression of the classic Delica design, look no further. This dramatic new knife combines the beauty of a Damascus-clad blade with the refined elegance of solid titanium handle scales. Its flatground blade features a core of VG-10 stainless steel flanked on each side by layered Damascus. The blade's breathtaking pattern stands in contrast to the bead-blasted matte finish of the titanium handle and four-position

hourglass clip.

Guaranteed to create

brother-in-law envy.



### **DELICA4**

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**CLOSED** 4.20in 107mm **OVERALL** 7.15in 182mm **BLADE** 2.95in 75mm **EDGE CONFIGURATION P. PS. S** BLADE THICKNESS 0.098in 2.5mm STEEL VG-**WEIGHT** 4.1oz 116g CLIP 4-position / ambidextrous



### C11TR DELICA4 LIGHTWEIGHT TRAINER

Designed as a safe yet realistic personal-defense training tool, the Delica4 trainer has a blunted edge and point. It is mechanically identical to its sharpened counterparts and therefore an excellent tool for teaching novice knife fans safe knife operation and handling.

### C11 DELICA4

Handsome satinfinished stainless steel handles and a choice of three edge configurations made the stainlesshandled Delica4 a true classic. The perfect platform for engraving and aftermarket customization, it is also ideal for users who prefer heftier hollow-ground blades.

C11GYW DELICA4 LIGHTWEIGHT EMERSON OPENER

Invented by renowned knifemaker

Opener is a small hook integral to the

spine of the blade that automatically

opens a knife as it is drawn from the

pocket. This version of the Delica4

uses a fully licensed Emerson

Opener to guarantee positive,

demanding circumstances.

high-speed opening in the most

Ernest Emerson, the Emerson

### C11FG DELICA4 LIGHTWEIGHT FOLIAGE GREEN

A component color of many military camouflage patterns, foliage green is also a neutral, low-profile complement to most other colors. The Delica4 with foliage green handle combines all the qualities of the lightweight Delica platform with a versatile combination-edge blade.



EDGE 2.56in 65mm EDGE 2.56in 65mm EDGE CONFIGURATION P, PS, S (Black Blade & Foliage Green PS Only) BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.51in 13mm

### DELICA4 LIGHTWEIGHT FLAT GROUND

BLADE THICKNESS 0.098in 2.5mm Blade Hole Diameter 0.51in 13mm GRIND Full-flat
CLIP 4-position / Ambidextrous

### DELICA4 LIGHTWEIGHT ZDP-189

BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.51in 13mr

### DELICA4 LIGHTWEIGHT TRAINER

BLADE THICKNESS 0.098in 2.5mm Blade Hole Diameter 0.51in 13mr CLIP 4-position / Ambidextrous

### DELICA4 LIGHTWEIGHT EMERSON OPENER

BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.51in 13mr

### DELIGA4 TITANIUM DAMASCUS

**BLADE HOLE DIAMETER** 0.51in 13mn







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### HARPY

Hawkbill blades replicate the structure of an animal's claw, piercing and cutting with the point and pulling the material being cut into the natural curve of the edge. One of the most evolved commercial hawkbills ever produced, the Harpy is a Spyderco classic. It was also the first knife to incorporate the incredible cutting power of our SpyderEdge into a hawkbill blade. Its hollow-ground VG-10 stainless steel blade cuts with an authority far beyond its size and is the tool of choice for cutting netting, rope, cord, and webbing. Featuring solid stainless steel handle construction, a sturdy back lock mechanism with a David Boye Dent, and a drying vent/shackle key the Harpy is configured for right-side tip-down carry.

# C12G

### CIVILIAN

Specifically developed to meet the needs of a U.S. federal law enforcement agency, the Civilian is a purpose-designed personal-protection tool. Intended to provide undercover officers with a potent primary or back-up weapon, its dramatic "reverse-S" SpyderEdge provides extreme cutting performance even when wielded with gross motor skills and minimal training. Its handle features stainless steel liners and textured black G-10 scales for optimum strength and a secure grip. A high-strength back lock mechanism locks the blade securely in position during use and a two-position clip supports discreet tipup or tip-down carry on the right side. Civilians come complete with a zippered storage pouch.

# C12BK

### MATRIARCH2 LIGHTWEIGHT

The original Spyderco Matriarch was inspired by a request from our South African distributor for a more economical version of the Civilian. The Matriarch2 is the latest expression of that concept, combining the Civilian's aggressive blade shape and Reverse "S" edge profile with the lightweight handle construction of the best-selling Endura4. The result is a knife that provides extreme cutting performance in a convenient, lightweight package. Its SpyderEdge VG-10 stainless steel blade is scientifically designed to maximize cutting performance and its sturdy back lock mechanism, four-position clip, and Trademark Round Hole ensure unmatched carry versatility and highspeed opening with either hand.

## G12BKW

## MATRIARCH2 LIGHTWEIGHT EMERSON OPENER

NEW!

NEW!

If you want the guickest possible opening for your Matriarch2, the new Matriarch2 with an Emerson Opening feature is just the ticket. The integral hook on the back of the blade snags the corner of your pocket as the knife is drawn, smoothly opening the blade as the knife clears the pocket.

## C162RK

## LIĽ MATRIARCH LIGHTWEIGHT

The Lil' Matriarch is a smaller, more compact version of the Matriarch2. Built on the field-proven handle design of the popular Delica4, it boasts the same Reverse "S" edge profile, ambidextrous operation, lightweight construction, and four-position carry. If you're looking for powerhouse cutting performance in a compact folder, you'll find it in the Lil' Matriarch

## PRODUCT SPECS

MATRIARCH

HARPY CLOSED 3.88in 99mm OVERALL 6.63in 168mm BLADE 2.75in 70mm **EDGE** 2.42in 61mm **EDGE CONFIGURATION S** BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.47in 12mm STEEL VG-10 **WEIGHT** 3.8oz 108g **CLIP** Tip-down / Right Hand **ORIGIN** Japan

### CIVILIAN

**CLOSED** 5.20in 132mm OVERALL 9.29in 236mm **BLADE** 4.09in 104mm **EDGE** 3.73in 95mm **EDGE CONFIGURATION** S BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.47in 12mm STEEL VG-10 **WEIGHT** 4.8oz 136g **GRIND** Hollow **CLIP** 2-position/Right Hand **ORIGIN** Japan

### MATRIARCH2 LIGHTWEIGHT

**CLOSED** 4.98in 126mm OVERALL 8.55in 217mm **BLADE** 3.57in 91mm **EDGE** 3.27in 83mm **EDGE CONFIGURATION S** BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.47in 12mm STEEL VG-10 **WEIGHT** 3.6oz 102g **CLIP** 4-position / Ambidextrous **ORIGIN** Japan

### MATRIARCH2 LIGHTWEIGHT

### **EMERSON OPENER**

**CLOSED** 4.98in 126mm OVERALL 8.55in 217mm **BLADE** 3.57in 91mm **EDGE** 3.27in 83mm BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.46in 11.8in STEEL VG-10 **WEIGHT 3.50z 99g GRIND** Hollow **CLIP** 4-position / Ambidextrous ORIGIN Japan

### LIĽ MATRIARCH LIGHTWEIGHT

**CLOSED** 4.25in 108mm **OVERALL** 7.25in 184mm **BLADE** 3.00in 76mm **EDGE** 2.68in 68mm BLADE THICKNESS 0.098in 2.5mm **BLADE HOLE DIAMETER** 0.47in 12mm STEEL VG-10 **WEIGHT 2.50z 71g GRIND** Hollow CLIP 4-position / Ambidextrous









## PRODUCT SPECS

### **RESCUE3 LIGHTWEIGHT**

**CLOSED** 4.70in 119mm OVERALL 8.27in 210mm BLADE 3 57in 91mm **EDGE** 3.22in 82mm **EDGE CONFIGURATION** S BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.55in 14mm STEEL VG-10 WEIGHT 3.80z 108a **CLIP** 4-position / Ambidextrous **ORIGIN** Japan

### RESCUE 79MM LIGHTWEIGHT BLACK/ORANGE

OVERALL 7.17in 182mm **BLADE** 3.09in 78mm **EDGE** 2.68in 68mm **EDGE CONFIGURATION** S BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL VG-10 **GRIND** Flat, Saber **CLIP** Tip-up / Ambidextrous **ORIGIN** Japan

### ASSIST LIGHTWEIGHT BLACK/ORANGE

OVERALL 8 55in 217mm **BLADE** 3.68in 93mm EDGE 3.15in 80mm Edge Configuration PS BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.55in 14mm **WEIGHT** 4.1oz 116g CLIP Tip-up / Ambidextrous

### ASSIST LIGHTWEIGHT BLACK BLADE

**CLOSED** 4.87in 124mm OVERALL 8.55in 217mm **BLADE** 3.68in 93mm **EDGE CONFIGURATION PS** BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL VG-10 **WEIGHT** 4.1oz 116g **GRIND** Hollow **CLIP** Tip-up / Ambidextrous **ORIGIN** Japan

# DRAGONFLY

The Dragonfly distills all the features of a full-sized folding knife into an incredibly compact, pocket-friendly format. Its pocket clip, Spyderco Round Hole and sturdy back lock mechanism with David Boye Dent support convenient carry, one-handed access and serious functionality. The refined ergonomics of the handle and textured index-finger choil provide a comfortable, secure grip with all sizes of hands and the flat-ground 2-1/4-inch blade cuts with authority far beyond its size. The Dragonfly is available with several different handle choices, including stainless steel, foliage green G-10 with stainless liners, textured FRN, and even a "tattoo" version with etched, colorized artwork on stainless steel. Highperformance VG-10 stainless steel is the standard blade steel for most versions. but for those seeking maximum edge retention there is also an FRN version with ultra-high-carbon ZDP-189 steel.

Our Dragonfly model is also available in Salt versions featuring 100% rustproof H-1 steel. Please see page 37.

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C28 DRAGONFLY WITH SATIN-FINISHED STAINLESS STEEL HANDLES AND A STEEL TIP-UP CARRY CLIP



## DRAGONFLY G-10

AN UPSCALE VERSION OF THE DRAGONFLY WITH STAINLESS STEEL LINERS AND FOLIAGE GREEN G-10 SCALES

### DRAGONFLY TATTOO

STAINLESS STEEL DRAGONFLY WITH COLORIZED "TATTOO" ETCHING

DRAGONFLY2 LIGHTWEIGHT ZDP-189

DRAGONFLY2 LIGHTWEIGHT WITH PREMIUM ZDP-189 BLADE STEEL



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DRAGONFLY2 LIGHTWEIGHT

DRAGONFLY2 LIGHTWEIGHT WIT TEXTURED FRN HANDLE



### CRICKET NISHIJIN GLASS FIBER

Nishijin is a traditional style of weaving that was created in Japan more than 1,200 years ago. This intricate art form is also the inspiration of the striking glass fiber handle scale on our new Nishijin Cricket. This beautiful yet extremely durable material adds a significant dash of class to the timeless Cricket design.



### CRICKET

The Cricket SS is a deceptively capable combination of small size and serious cutting performance. Its sinuous "reverse-S" edge profile maximizes the blade's cutting power while providing an exceptionally fine tip for detail work. The oval stainless steel handle, inspired by the natural perfection of a water-worn river rock, provides a palm-filling grip. It is also the perfect platform for the Reeve Integral Lock (R.I.L.) that locks the blade securely in the open position. Compact and unobtrusive, the Cricket can be clipped almost anywhere by virtue of its stainless steel pocket clip. Carried in the pocket, it also makes an elegant and extremely functional money clip.



CRICKET TATTOO Spyderco's popular "tattoo" knives

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feature stainless steel handles embellished with artistic color-filled etchings. This meticulous process gives these knives a custom look and feel. The new Cricket tattoo is the latest addition to the stainless handled tattoo group of folders which include a Ladybug and a Dragonfly.

## PRODUCT SPECS

NEW!

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DRAGONFLY G-10 CLOSED 3.30in 84mm OVERALL 5.58in 142mm BLADE 2.28in 58mm EDGE 1.89in 48mm EDGE CONFIGURATION P BLADE THICKNESS 0.098in 2.5mm **BLADE HOLE DIAMETER 0.43in 11mm** STEEL VG-1 CLIP Tip-up / Ambidextrous ORIGIN Japan

### DRAGONFLY/DRAGONFLY TATTOO

CLOSED 3.22in 82mm OVERALL 5.54in 141mm BLADE 2.32in 59mm EDGE 1.88in 48mm EDGE CONFIGURATION P, S (Tattoo: P Only) BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.43in 11mm CLIP Tip-up / Right hand ORIGIN Japan

### DRAGONFIY2 LIGHTWFIGHT

CLOSED 3.33in 85mm
OVERALL 5.61in 142mm
BLADE 2.28in 58mm
EDGE 1.88in 48mm
EDGE CONFIGURATION P. S BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.43in 11mm STEEL VG-1 CLIP Tip-up / Ambidextrous

### DRAGONFLY2 LIGHTWEIGHT ZDP-189

CLOSED 3.33in 85mm OVERALL 5.61in 142mm BLADE 2.28in 58mm EDGE 1.88in 48mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.43in 11mm CLIP Tip-up / Ambidextrous

### CRICKET NISHIJIN GLASS FIBER

CLOSED 2.75in 70mm OVERALL 4.65in 118mm BLADE 1.90in 48mm EDGE CONFIGURATION P BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.43in 11mm WEIGHT 1.7oz 48g GRIND Hollow CLIP Tip-down / Right Hand

### CRICKET/CRICKET TATTOO

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Production

Prototype Pictured

CLOSED 2.78in 71mm OVERALL 4.66in 118mm BLADE 1.88in 48mm EDGE 1.60in 41mm **EDGE CONFIGURATION** P, S (Tattoo: P Only) BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.43in 11mm WEIGHT 1.8oz 51g GRIND Hollow

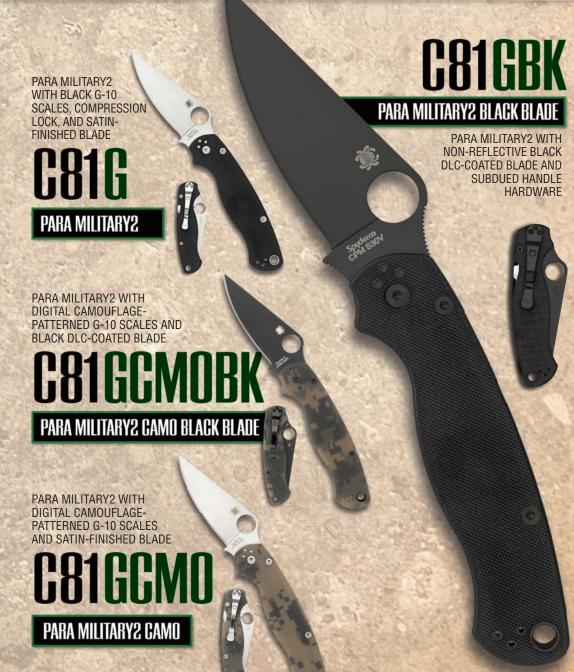






# PARA MITARY2

The Para Military2 provides the same performance and reliability as Spyderco's acclaimed Military model in a more compact package. Built on a framework of nested stainless steel liners and textured G-10 scales, its handle features refined ergonomics and flush-mounted screws. Its flat-ground CPM S30V blade has a silky smooth action and features an easily indexed 14mm Spyderco Round Hole for positive one-handed blade opening. Spyderco's proprietary Compression Lock—one of the strongest folding knife locks ever produced locks the blade securely in the open position and allows it to be closed one handed without placing your fingers in the path of the edge. A four-position low-ride pocket clip supports convenient carry and immediate accessibility, positioning the knife for left or right-hand, tip-up or tip-down carry. The extraordinary Para Military2 is available with a satin-finished or black DLC-coated blade and either black or digital camouflage G-10 handle scales.



### PRODUCT SPECS

### MILITARY MODEL/BLACK/CAMO

**CLOSED** 5.52in 140mm OVERALL 9.52in 242mm **BLADE** 4.00in 102mm **EDGE** 3.65in 93mm EDGE CONFIGURATION P, PS (Camo P Only) **BLADE THICKNESS** 0.145in 3.7mm BLADE HOLE DIAMETER 0.54in 13.8mm **STEEL CPM S30V** 

**WEIGHT** 4.5oz 128a CLIP Tip-down / Right Hand

**ORIGIN** USA

MILITARY MODEL TITANIUM

**CLOSED** 5.52in 140mm OVERALL 9.52in 242mm BLADE 4.00in 102mm **EDGE** 3.65in 93mm **EDGE CONFIGURATION F** BLADE THICKNESS 0.145in 3.7mm BLADE HOLE DIAMETER 0.54in 13.8mm **STEEL CPM S30V WEIGHT** 6.1oz 173g **GRIND** Full-flat **CLIP** Tip-down / Right Hand ORIGIN LISA

### MILITARY MODEL TITANIUM FLUTED

**CLOSED** 5.52in 140mm OVERALL 9.52in 242mm **BLADE** 4.00in 102mm **EDGE** 3.65in 93mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.145in 3.7mm BLADE HOLE DIAMETER 0.54in 13.8mm **STEEL CPM S30V WEIGHT** 5.1oz 145g **GRIND** Full-flat CLIP Tip-down / Right Hand

### PARAMILITARY2/BLACK/CAMO

**CLOSED** 4.82in 122mm OVERALL 8.24in 209mm **BLADE** 3.42in 87mm **EDGE** 3.04in 77mm EDGE CONFIGURATION All Models P BLADE THICKNESS 0.145in 3.7mm BLADE HOLE DIAMETER 0.57in 14.5mm STEEL CPM S30V **WEIGHT** 3.90z 111g **GRIND** Full-flat CLIP 4-position / Ambidextrous **ORIGIN** USA

CLIPITS 15

## C41TIF NATIVE5 FLUTED TITANIUM NATIVE5 G-10 For the ultimate synthesis of The Native5 combines the proven size, shape, and . strength, style, and functionality, the ergonomics of the classic Native with full-length skeletonized Fluted Titanium Native5 features solid stainless steel liners, textured black G-10 scales, and a titanium handle scales fluted with a four-position pocket clip. It also boasts a highly refined back dramatic sunburst pattern. lock mechanism that achieves the perfect balance of precision. strength, and ease of operation. The Native5's blade is full-flat ground from nitrogen-hardened CPM S35VN steel, a highperformance particle metallurgy steel that is known for its extreme edge retention and toughness. A heavy-duty evolution of the traditional Native design, the Native5 redefines the state of the art in back lock pocketknives.

C41BK/C41BBK NATIVE LIGHTWEIGHT BLACK / BLACK BLADE

The Native is a classic Spyderco design that showcases the outstanding quality and affordability of our US-made products. Hollow ground from premium CPM S30V stainless steel, its blade features a dramatic swedge grind that reduces weight and ensures an exceptionally acute point. The blade is paired with a textured, injectionmolded FRN handle by a high-strength back lock mechanism with a Boye Dent to prevent unintentional closure. Its compact size, outstanding handle ergonomics, and a forefinger choil easily accommodate different hand sizes and ensure positive control during use. A reversible clip with barrel-bolt hardware provides left or right-side tip-up carry. The Native is also available with all-black hardware and a DLC-coated blade.

NATIVE LIGHTWEIGHT PINK

their most critical needs, and coordinating local resources to meet those needs. Pink Heals also recruits the support of tax-based services and community leaders to ensure continued support of women battling cancer by the donations staying local to the community it was raised in. Most importantly, Pink Heals applies 100% of all the donations they receive to direct care for the women it serves, providing immediate, tangible support to those who need it most. All the charity's operating expenses are paid for by sales of pink shirts bearing their organizational logo. These shirts are also the foundation of the "Cares Enough to Wear Pink" campaign—a national campaign intended to increase the focus on women as one of the world's most precious

Pink Heals Tour and the women it serves.learn more abouts extraordinary programs and how you can help supportheir efforts.





## STARMATE

Bob Terzuola is a legendary figure among custom knifemakers and an expert in the design and craftsmanship of duty-oriented blades. Back by popular demand, his Starmate design faithfully incorporates all the salient features of his signature style into a Spyderco production folder. The new Starmate features a satinfinished VG-10 blade with Terzuola's iconic deep hollow grind and swedge. Its handle features textured black G-10 scales and skeletonized full stainless steel liners that form the foundation of its Walker LinerLock mechanism. A four-position hourglass clip configured for ambidextrous tip-up or tip-down carry ensures immediate accessibility.

# C66BK

**C85G** 

Michael Janich's original

refined expression of that

concept, featuring enhanced

ergonomics that complement the

natural contours of the hand and

make the 3-1/4-inch CPM S30V

blade a natural extension of the

hand. The straight cutting edge

amazing cutting performance

and an acutely pointed tip for

detail work. Nested stainless

steel liners provide structural

of the knife's high-strength

strength and form the backbone

compression lock mechanism.

Textured G-10 scales and a four-

position clip guarantee a non-slip

grip and support ambidextrous

tip-up or tip-down carry.

of the hollow-ground blade offers

Yojimbo design pioneered the

application of the wharncliffe

blade in modern tactical folders. His Yojimbo2 is an even more

YOJIMB02

### CENTOFANTES

The late Frank Centofante was known by many in the knife industry as the "Godfather of Knifemaking." The Centofante3 captures the elegant simplicity of his custom designs and translates it into a practical working folder that features a hollow-ground VG-10 blade, sculptured FRN handle, and a sturdy back lock mechanism. The handle features an inlaid Spyderco "bug" accent and an adjustable clip that can be positioned for right-side tip-up or tip-down carry.

### BLADE THICKNESS 0.125in 3.2mm **BLADE HOLE DIAMETER** 0.50in 12.6mm

**WEIGHT** 4.2oz 119g **GRIND** Full-flat CLIP 4-position/Ambidextrous

### NATIVE LIGHTWEIGHT BI ACK/RI ACK BI ADE/PINK

CLOSED 3.97in 101mm OVERALL 7.07in 180mm BLADE 3.10in 79mm **EDGE** 2.57in 65mm **EDGE CONFIGURATION** BLADE THICKNESS 0.121in 3.1mm **BLADE HOLE DIAMETER** 0.46in 11.7mm STEEL CPM S30V WEIGHT 2.7oz 77g GRIND Hollow
CLIP Tip-up/Ambidextrous

CLOSED 4.00in 102mm OVERALL 6.95in 177mm **BLADE** 2.95in 75mm **EDGE** 2.42in 61mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.125in 3.2mm **BLADE HOLE DIAMETER** 0.50in 12.7mm STEEL CPM S35VN **WEIGHT 3.7oz 105a GRIND** Full-flat CLIP 4-position/Ambidextrous ORIGIN USA

CLOSED 4.95in 126mm OVERALL 8.70in 221mm **BLADE** 3.75in 95mm **EDGE** 3.51in 89mm **EDGE CONFIGURATION** P **BLADE THICKNESS** 0.157in 4.0mm **WEIGHT** 4.9oz 139g **GRIND** Saber CLIP 4-position/Ambidextrous

### **CENTOFANTE3**

CLOSED 4.50in 114mm OVERALL 7.64in 194mm **BLADE** 3.14in 80mm **EDGE** 3.04in 77mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.079in 2.0mm **BLADE HOLE DIAMETER** 0.45in 11.5mm **STEEL VG-1 WEIGHT** 2.5oz 71g **CLIP** 2-position/Right Hand

### YOLUMRO2

**CLOSED** 4.49in 114mm OVERALL 7.69in 195mm **BLADE** 3.20in 81mm EDGE 2.95in 75mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.145in 3.7mm
BLADE HOLE DIAMETER 0.49in 12.5mm STEEL CPM S30V **WEIGHT** 4.2oz 119g **GRIND** Hollow

### PRODUCT SPECS

NATIVES FLUTED TITANIUM CLOSED 4.00in 102mm Overall 6.95in 177mm

**BLADE** 2.95in 75mm **EDGE** 2.41in 61mm **EDGE CONFIGURATION** P

ORIGIN USA

(Black P, PS, Black Blade PS Only, Pink: P Only)

### ORIGIN USA NATIVES G-10

**BLADE HOLE DIAMETER** 0.49in 12.5mm **ORIGIN** Japan

**ORIGIN** Japan





## C90BK/C90GRE

## STRETCH LIGHTWEIGHT / STRETCH LIGHTWEIGHT ZDP-189

Tracing its roots back to the classic Spyderco Hunter and Pro-Venator models, the Stretch is a highly evolved folding knife that is perfect for hunting and all other cutting tasks. Its injection-molde FRN handle features Bi-Directional Texturing, a wide profile, and a ergonomic shape that brackets the hand to provide an incredibly secure grip. Skeletonized stainless steel liners and a tough back lock mechanism ensure superior strength, while a full-flat-groun drop-point blade offers outstanding edge geometry and lowfriction cutting performance. The Stretch is available with eith a VG-10 or premium ZDP-189 ultra-high-carbon steel blade Completely ambidextrous, it also features a four-position clothing clip that supports all carry preferences.

# STRETCH

The popular Manix2 showcases the quality and value of Spyderco's Madein-USA products and the

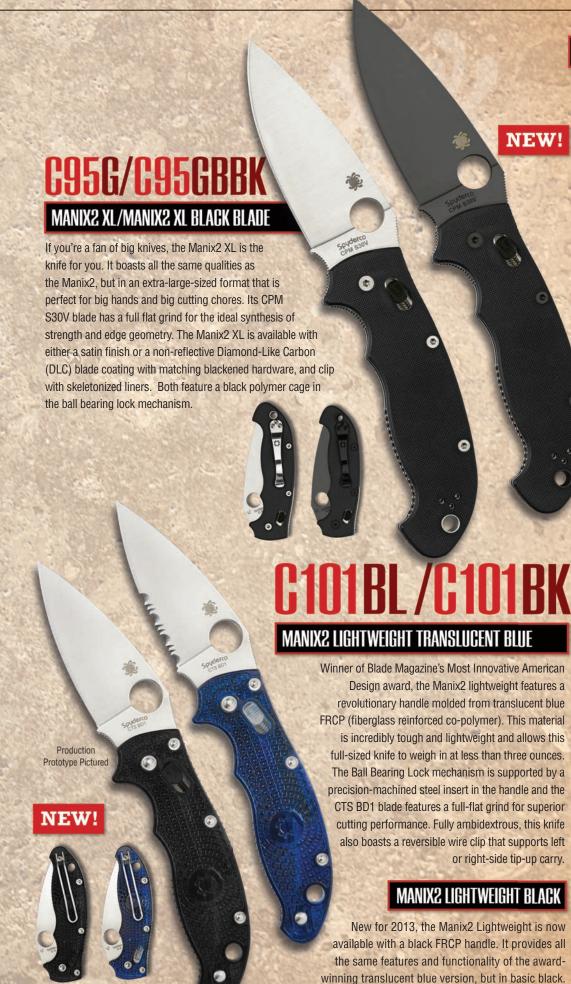
strength and ease of use of our patented Ball Bearing Lock™. One of our strongest lock mechanisms, it consists of a hardened steel ball bearing encased in a polymer cage. When the knife is opened, a spring plunger drives the ball bearing forward onto a ramp on the blade, wedging it securely open. Pulling back on the cage releases the lock and allows the blade to close smoothly and safely.

## C101G/C101GBBK

## MANIX2/MANIX2 BLACK BLADE

The G-10-handled Manix2 features a hollowground CPM S30V blade with a choice of a plain or combination edge. Its handle is supported by full stainless steel liners with strategically





## PRODUCT SPECS

**NEW!** 

### STRETCH LIGHTWEIGHT

**CLOSED** 4.49in 114mm OVERALL 7.99in 203mm **BLADE** 3.50in 89mm **EDGE** 3.18in 81mm **EDGE CONFIGURATION F** BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL VG-10 **WEIGHT** 3.20z 91g **GRIND** Full-flat CLIP 4-position/Ambidextrous

### STRETCH LIGHTWEIGHT ZDP-189

OVERALL 7.99in 203mm **BLADE** 3.50in 89mm **EDGE** 3.18in 81mm **EDGE CONFIGURATION** F BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL ZDP-189 **WEIGHT** 3.20z 91g **GRIND** Full-flat **CLIP** 4-position/Ambidextrous **ORIGIN** Japan

### MANIX2 BLACK/BLACK BLADE

**CLOSED** 4.66in 118mm OVERALL 8.03in 204mm **BLADE** 3.37in 86mm **EDGE** 2.92in 74mm EDGE CONFIGURATION P. PS. S (Black Blade P. PS) BLADE THICKNESS 0.125in 3.2mm **BLADE HOLE DIAMETER** 0.55in 14mm **STEEL CPM S30V** GRIND Hollow CLIP Tip-up/Ambidextrous ORIGIN USA

### MANIX2 XL BLACK / BLACK BLADE

**CLOSED** 5.09in 129mm OVERALL 8.94in 227mm **BLADE** 3 85in 98mm **EDGE** 3.36in 85mm **EDGE CONFIGURATION P** BLADE THICKNESS 0.125in 3.2mm **BLADE HOLE DIAMETER** 0.55in 14mm **STEEL CPM S30V WEIGHT** 5.2oz 141g **GRIND** Full-flat CLIP Tip-up/Ambidextrous **ORIGIN** USA

### MANIX2 LIGHTWEIGHT BLUE/BLACK

**CLOSED** 4 66in 118mm OVERALL 8.03in 204mm BLADE 3 37in 86mm **EDGE** 2.88in 73mm EDGE CONFIGURATION Blue: P. PS Black: P Only BLADE THICKNESS 0.125in 3.2mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL CTS BD1 WEIGHT 3.0oz 85g **GRIND** Full-flat CLIP Tip-up/Ambidextrous **ORIGIN** USA



# P'KAI

# CALY 3.5

C103G

"Pikal" is an incredibly effective system of knife tactics from the Filipino martial arts. It was also the inspiration for the Spyderco P'Kal—a modern folding knife specifically designed for those tactics. A "reverse-edge" tool, the P'Kal is ergonomically designed to be held in reverse grip with the sharpened edge facing inward toward the user. It features a flat ground CPM S30V blade with a subtle hawkbill profile and a removable Emerson Opener that opens the blade as it is drawn from the pocket. The handle's G-10 scales and skeletonized full stainless steel liners provide a solid foundation for Spyderco's patented Ball Bearing Lock®, an extremely strong lock that offers completely ambidextrous operation. A reversible wire clip allows for tip-up carry on both the left and right sides.

### P'KAL TRAINER

The P'Kal trainer is mechanically identical to its live-blade counterpart, but features a blunted edge and rounded point to allow safe personal-defense training. The multiple holes in the blade make its weight comparable to the live version and, along with its bright red G-10 handles, make it easily identifiable as a training tool.

## CALY3 CARBON FIBER

The Caly3 is both a work of art and a high-performance utility tool. The heart of this knife is its leaf-shaped blade, which features san mai (three-layer) construction. This painstaking process fuses a core layer of ultra-high-carbon ZDP-189 steel between two outer layers of 420J2 to provide an exceptional synthesis of cutting performance and structural strength. Its full-flat grind provides outstanding edge geometry and reveals the dramatic transition between the layers. The handle mates full skeletonized stainless steel liners with handsome carbon fiber scales. A stout mid-positioned back lock and oversized pivot pin ensure superior structural strength, while a reversible deep-pocket wire clip situates the folder for ambidextrous tip-up carry.



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### CALY3.5 CARBON FIBER

NEW!

Now you can get all the benefits of the Calv3's premium san mai blade and carbon fiber handle with the hand-filling size and extra blade length of the Caly3.5. The new Calv3.5 Carbon Fiber's blade features a core of premium ZDP-189, a superhigh-carbon powdered metallurgy steel renowned for its edge holding and cutting performance. It is sandwiched between layers of tough 420J2 stainless steel to provide increased strength and flexibility. The handle combines the strength of full skeletonized stainless steel liners with striking carbon fiber scales and a low-profile reversible wire pocket clip.

### CAIY3.5

The Caly3.5 features the same refined ergonomics, meticulous craftsmanship, and high-strength, mid-positioned back lock mechanism as the Caly3, but in a slightly larger format. It also features utilitarian materials like a VG-10 stainless steel blade and textured black G-10 handle scales. The 3.5-inch blade has a full-flat grind for low-friction cutting performance and its low-ride reversible wire clip provides ambidextrous tip-up accessibility.

# SAGE SERIES

C123 Spyderco's Sage series is a truly unique approach to folding knife design that pays homage to the pioneers of our industry. Every knife in the Sage series features the

same basic design parameters—flat-ground, leaf-shaped CPM S30V blade, ergonomic handle design with textured forefinger choil and thumb ramp, and reversible tip-up wire clip. However, each knife highlights a specific lock mechanism to recognize the trendsetting knifemaker or designer who invented it. This collectible series of knives also provides end users with an extraordinary basis for the comparative evaluation of different lock mechanisms.



## SAGE1 CARBON FIBER

The Sage1 recognizes knifemaker Michael Walker and his groundbreaking development of the LinerLock® and the ball bearing detent, which helps retain the blade safely in the closed position. This handsome knife features lightweight twill carbon fiber handle scales, skeletonized full stainless steel liners, and open-backed construction for easy cleaning.

## SAGE2 TITANIUM

Renowned knifemaker Chris Reeve was the first to adapt the LinerLock to a more robust mechanism that used the knife's metal handle scale as the lock material. Known as the Reeve Integral Lock (R.I.L.), this mechanism is actually reinforced by the user's grip on the handle. The Sage2 honors Reeve's invention by expressing his R.I.L. in precision-machined solid titanium. It also features an easily cleaned open-backed design.

## SAGES BOLT ACTION

The late Blackie Collins was one of the most ingenious and prolific designers in the cutlery industry. One of his most significant accomplishments was the invention of the Bolt Action Lock—a lock that consists of a spring-loaded steel bolt that wedges between the handle back and a ramp on the tang of the blade. The Sage3 pays homage to this unique lock design, enhancing it with an ambidextrous release button and housing it in a textured blue G-10 handle.

## SAGE4 MID BACK LOCK

With the help of several visionary custom knifemakers, the late Al Mar reengineered the proven back lock mechanism into a more user friendly, forward-positioned mid back lock. Ultimately known as the front lock, it paved the way for a new generation of highly ergonomic folder designs. The Sage4 honors Mar's contribution to the advancement of knife design and features Arizona ironwood scales, stainless steel liners and titanium bolsters.

## PRODUCT SPECS

### P'KAL/P'KAL TRAINER

OVERALL 7.35in 187mn BLADE 2.95in 75mm EDGE CONFIGURATION P (Trainer n/a) BLADE THICKNESS 0.125in 3.2mm BLADE HOLE DIAMETER 0.49in 12.5mm

### CAIY 3 5 CARRON FIRFR / CAIY 3 5 G-10

EDGE 3.08in 78mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.49in 12.5mm

### CALY3 CARBON FIBER

BLADE HOLE DIAMETER 0.47in 12mn

### SAGE1 CARBON FIBER

BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.51in 13mn

### SAGE2 TITANIUM

EDGE CONFIGURATION P BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.51in 13mn

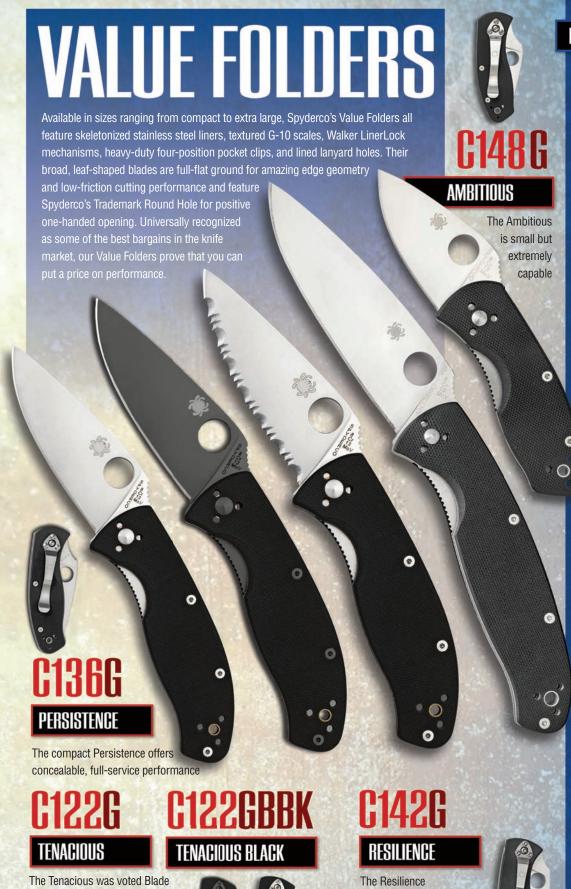
### SAGE3 BOLT ACTION

EDGE CONFIGURATION P BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.51in 13mi

### SAGF4 MID RACK LOCK

BLADE HOLE DIAMETER 0.51in 13mi





provides true big-knife

cutting power

Magazine's "Best Buy Folder" of

2008. Tenacious Black Blade with

non-reflective black-coated blade

and all-black hardware

## PRODUCT SPECS

### **AMBITIOUS BLACK G-10**

CLOSED 3.58in 91mm OVERALL 5.89in 150mm **BLADE** 2.31in 59mm **EDGE** 2.31in 59mm EDGE CONFIGURATION P BLADE THICKNESS 0.122in 3.1mm BLADE HOLE DIAMETER 0.47in 12mm STEEL 8Cr13MoV **WEIGHT** 3.0oz 85g **GRIND** Full-flat **CLIP** 4-position/Ambidextrous ORIGIN China

### PERSISTENCE BLACK G-10

CLOSED 4.13mmin 105mm OVERALL 6.90in 175mm BLADE 2.77in 70mm **EDGE** 2.77in 70mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.122in 3.1mm BLADE HOLE DIAMETER 0.52in 13.3mm STEEL 8Cr13MoV **WEIGHT** 3.7oz 105g **GRIND** Full-flat **CLIP** 4-position/Ambidextrous ORIGIN China

### TENACIOUS BLACK G-10/BLACK BLADE

**CLOSED** 4.38in 111mm OVERALL 7.77in 197mm BLADE 3.39in 86mm **EDGE** 3.39in 86mm EDGE CONFIGURATION P, PS, S (Black Blade P, PS) BLADE THICKNESS 0.122in 3.1mm BLADE THICKNESS 0.51in 13mm STEEL 8Cr13MoV **WEIGHT** 4.2oz 119g **GRIND** Full-flat **CLIP** 4-position/Ambidextrous ORIGIN China

### **RESILIENCE BLACK G-10**

**CLOSED** 5.20in 132mm OVERALL 9.40in 239mm BLADE 4.20in 107mm **EDGE** 420in 107mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.122in 3.1mm **BLADE HOLE DIAMETER** 0.52in 13.1mm STEEL 8Cr13MoV **WEIGHT** 5.1oz 145a **GRIND** Full-flat **CLIP** 4-position/Ambidextrous ORIGIN China

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NEW!

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## C130G

### CHICAGO

Many large cities restrict the carry of fullsized folding knives. To meet the r those who live or work in such area well as folks who simply pr convenience of smaller blad designed the Chicago. Its t ground, 440C stainless steel law-abiding size. Its textured Grefined ergonomics, and f

## C129G

The Spyderco Cat strikes the perfect balance between compact size and big-knife ergonomics. The meticulously engineered contours of its textured G-10 handle and strategically placed finger choil provide ample real estate for a secure grip. Its circumspect 2-1/2-inch leaf-shaped blade features a precise full-flat grind and exceptional edge geometry, enabling it to outperform many larger knives. The blade locks open via a stout Walker LinerLock mechanism and a reversible, deep-pocket wire clip blends invisibly with any color of pants, offering the ultimate in lowprofile accessibility.

## BALANCE



Closed, it is compact expression of perfect equilibrium. Open, it is an amazingly ergonomic tool that cuts with the authority of a much larger knife. Its downturned blade and finger choil provide exceptional control, while its stainless steel scales and Reeve Integral Lock (R.I.L.) mechanism ensure strength and reliability. Big performance in a small, elegant package, the Balance truly delivers.

## C166

### EOUILIBRIUM

Based on the tremendous popularity of the Balance, w are proud to introduce the new Equilibrium. Possessir all the same distinguishing features as the original. it offers them on a larger scale that is even more comfortable in big hands. More of a good thing is great.

## **C146CF**

## SZABO F<u>older</u>

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VALLOTTON SUB-HILT FOLDER

Butch Vallotton is a renowned custom

knifemaker and innovator and the first folder

maker to use a blade's thumb stud as a stop

tribute this innovation and is the only Spyderco to

feature both a thumb stud and our trademark round

hole. This hand-filling design features brushed stainless

bolsters and a sub-hilt meticulously mated with contoured,

polished G-10 scales. The CPM S30V blade combines hollow-

ground primary bevels with a faceted flat-ground tip to provide a

superior combination of cutting performance and point strength. A

sturdy LinerLock mechanism and versatile four-position clip complete

the package. Winner of Blade Magazine's Most Innovative Import 2011.

pin for the lock. The Vallotton Sub-Hilt pays

Laci Szabo is a world-class martial artist, a former U.S. Marine, a law enforcement officer, and the designer of some of the most unique and unusual knives ever made. True to his typical style, the new Laci Szabo folder is a serious personal-protection tool that is also a functional work of art. Its dramatic, scimitar-shaped CPM S30V blade is

> optimized for performance, including a full-length swedge and a concave scallop on the spine for trapping tactics. It is fortified by an enhanced, high-strength Compression Lock mechanism and backed by an internal self-close mechanism that keeps the blade securely in place during carry. The Szabo's ergonomic handle features 0 beautiful gold line carbon fiber scales, full stainless steel liners, and a four-

> > position clip.

EDGE CONFIGURATION P STEEL VG-10 **GRIND** Full-flat

### SZABO FOLDER

CLOSED 5.65in 144mm OVERALL 10.25in 260mm BLADE 4.60in 117mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.157in 4.0mm BLADE HOLE DIAMETER 0.51in 13mm **STEEL CPM S30V** WEIGHT 6.90z 196g GRIND Hollow CLIP 4-position /Ambidextrous

CLOSED 5.00in 127mm OVERALL 8.70in 221mm BLADE 3.70in 94mm EDGE CONFIGURATION P BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.51in 13mm STEEL CPM S30\ WEIGHT 6.20z 1760

## PRODUCT SPECS

CLOSED 3.11in 79mm OVERALL 5.11in 130mm BLADE 2.00in 51mm EDGE CONFIGURATION P
BLADE THICKNESS 0.100in 2.5mm
BLADE HOLE DIAMETER 0.47in 12mm **STEEL 4400 WEIGHT** 2.20z 62g CLIP Tip-up/Ambidextrous Origin Taiwan

CLOSED 3.54in 90mm OVERALL 6.04in 153mm BLADE 2.50in 64mm EDGE 2.23in 57mm
EDGE CONFIGURATION P BLADE THICKNESS 0.100in 2.5mm BLADE HOLE DIAMETER 0.51in 13mm STEEL STEEL 440C GRIND Full-flat CLIP Tip-up/Ambidextrous

### BRADLEY FOLDER

CLOSED 4.68in 119mm Overall 8.15in 207mm Blade 3.47in 88mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.51in 13mm STEEL CPM M4 WEIGHT 5.2oz 147g GRIND Hollow CLIP 4-position /Ambidextrous **ORIGIN** Taiwa

### BALANCE

CLOSED 2.68in 68mm OVERALL 4.61in 117mm **BLADE** 1.93in 49mm EDGE CONFIGURATION P BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.45in 11.4mm STEEL VG-1 WEIGHT 1.2oz 34g Grind Full-flat CLIP 4-position/Ambidextrous

### **FOUL IRRUM**

CLOSED 3.05in 77mm OVERALL 4.78in 121mm BLADE 1.73in 44mm BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.51in 13mm

VALLOTTON SUB-HILT FOLDER



both the left and right sides.

**BRADLEY FOLDER** 

Custom knifemaker and former World Cutting Competition

Champion Gayle Bradley knows knives and knows what

it takes to make them cut with power and precision. His

collaboration with Spyderco clearly reflects this, offering a

high-performance CPM M4 blade with a deep hollow grind. Its

handle is constructed of skeletonized full-length stainless steel liners

capped with carbon fiber scales and boasts a flush-finished LinerLock

mechanism that reduces the possibility of unintentional lock release

during hard use. A black, four-position hourglass clip rounds out the

features of this outstanding knife, providing tip-up and tip-down carry on





### PRODUCT SPECS

### DES HORN FOLDER

CLOSED 4.14in 105mm OVERALL 7.24in 184mm **BLADE** 3.10in 79mm EDGE 3.05in 77mm EDGE CONFIGURATION P BLADE THICKNESS 0.077in 2.9mm BLADE HOLE DIAMETER 0.37in 9.5mm WEIGHT 2.0oz 57g CLIP Tip-down / Right Hand

CLOSED 4.08in 104mm OVERALL 7.28in 185mm **BLADE** 3.20in 81mm EDGE CONFIGURATION P BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.51in 13mm STEEL VG-10 WEIGHT 2.90z 82g **GRIND** Full-flat CLIP Tip-up/Ambidextrous
ORIGIN Japan

CHAPARRAL CLOSED 3.60in 91mm OVERALL 6.40in 163mm **BLADE** 2.80in 71mm **EDGE** 2.35in 60mm EDGE CONFIGURATION P
BLADE THICKNESS 0.077in 1.9mm
BLADE HOLE DIAMETER 0.51in 13mm STEEL CTS XHP WEIGHT 2.5oz 71g **GRIND** Full-flat **CLIP** Tip-up/Ambidextrous

### CHAPARRAL TITANIUM

CLOSED 3.60in 91mm OVERALL 6.40in 163mm BLADE 2.80in 71mm EDGE 2.35in 60mm EDGE CONFIGURATION P BLADE THICKNESS 0.077in 1.9mm BLADE HOLE DIAMETER 0.51in 13mm **WEIGHT 2.70z 77g GRIND** Full-flat CLIP Tip-up/Ambidextrous
ORIGIN Taiwan

### MFMNRY

CLOSED 4.05in 103mm OVERALL 7.07in 180mm **BLADE** 3.02in 77mm EDGE 3.00in 76mm EDGE CONFIGURATION P BLADE THICKNESS 0.091in 2.3mm BLADE HOLE DIAMETER 0.35in 8.8mm STEEL VG-10 **WEIGHT 3.40z 96g GRIND** Full-flat CLIP Tip-down / Right Hand **ORIGIN** Japan

### **SCHEMPP TUFF**

**CLOSED** 5.15in 131mm OVERALL 8.85in 225mm BLADE 3.70in 94mm EDGE 3.00in 76mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.51in 13mm STEEL CPM 3\ WEIGHT 6.3oz 179g GRIND Saber

CLIPITS 27



### NEW!

## C156GBN

## SOUTHARD FOLDER

Brad Southard is a talented custom knifemaker who specializes in high-performance folder designs. His first collaboration with Spyderco features a flipper blade opening device that was pioneered by custom knifemaker Kit Carson. A flipper consists of a small lever that extends from the base of the Southard's CTS 204P hollow-ground blade and protrudes from the back of the knife's handle when closed. Pulling on it with your index finger creates a tension against the detent mechanism that holds the blade closed. When the detent is overcome, the blade rotates on a special captive ball-bearing pivot system and snaps authoritatively into the open position. The Southard Folder features a stonewashed finish on the blade and the titanium scale that forms the foundation of the knife's Reeve Integral Lock (R.I.L.) mechanism. The opposite scale is machined from textured Earth-brown G-10 for a positive grip, and the knife includes a pocket clip configured for rightside, tip-up carry.

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## C157GTI

### LIONSPY

LionSteel of Maniago, Italy is one of Europe's premier cutlery manufacturers. The LionSpy, based on LionSteel's award-wining SR-1 folder, is their first collaboration with Spyderco. The handle of this incredibly strong knife consists of a black G-10 scale and a solid titanium scale that forms the foundation of a Reeve Integral Lock (R.I.L.) mechanism. The lock features a hardened steel insert to minimize wear and LionSteel's patented RotoLock device, which serves as both an overtravel stop and a secondary locking device. The sharp end of the LionSpy features a 4.5mm-thick blade ground from Böhler-Uddeholm's premium Elmax steel, a third-generation powdered metallurgy steel. Every LionSpy comes complete with a zippered pouch and a specialized pivot-pin-adjustment tool.

## C158TI

### TECHNO

Polish knifemaker Marcin Slysz specializes in high-tech folding knives and has earned an enviable reputation for his impeccable craftsmanship. His first collaboration with Spyderco, the Techno, packs tremendous strength and utility into a very compact package. Its 5mm-thick (0.197 inch) blade is ground from Carpenter CTS XHP stainless steel, an advanced alloy that offers an outstanding combination of strength, edge retention, and corrosion resistance. It is paired to an equally stout handle constructed of solid titanium scales by a high-strength Reeve Integral Lock (R.I.L.). Strategically placed jimping on the blue G-10 spacer and the blade's thumb ramp ensures a positive grip during use and a reversible deep-pocket wire clip provides ambidextrous tip-up carry.

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Gayle Bradley is an accomplished custom knifemaker who specializes in exquisitely handcrafted folding knives, many featuring lapidary handle inlays. His second collaboration with Spyderco, the Air, is a featherweight gentleman's folder that reflects his meticulous attention to detail and commitment to high performance. This finely crafted knife fuses skeletonized titanium liners and internal stop pin, silver glass twill scales, a Walker LinerLock, and a highly functional wharncliffe blade into a slim, pocket-friendly tool that is perfect for constant carry. Its flat-ground blade is made from CPM M4, a high-carbon powdered-metallurgy steel with a reputation for extreme edge retention.

Intended for carry in the pocket, the Air

belongs to the rare breed of clipless

lock-blade Spydercos.

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### PRODUCT SPECS

### SOUTHARD FOLDER

CLOSED 4.50in 114mm
OVERALL 7.95in 202mm
BLADE 3.45in 88mm
EDGE 3.45in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.154in 3.9mm
BLADE HOLE DIAMETER 0.43in 11.0mm
STEEL CTS 204P
WEIGHT 4.20z 119g
GRIND Hollow
CLIP Tip-up / Right Hand
ORIGIN Taiwan

### LIONSPY

CLOSED 4.70in 119mm
OVERALL 8.34in 212mm
BLADE 3.64in 92mm
EDGE 3.45in 88mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.177in 4.5mm
BLADE HOLE DIAMETER 0.61in 15.5mm
STEEL Elmax
WEIGHT 6.0oz 170g
GRIND Full-flat
CLIP Tip-up / Right Hand
ORIGIN Italy

### TECHNO

CLOSED 3.43in 87mm
OVERALL 5.98in 152mm
BLADE 2.55in 65mm
EDGE 2.33in 59mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.177in 4.5mm
BLADE HOLE DIAMETER 0.51in 13mm
STEEL CTS XHP
WEIGHT 3.60z 102g
GRIND Full-flat
CLIP Tip-up / Ambidextrous
ORIGIN Taiwan

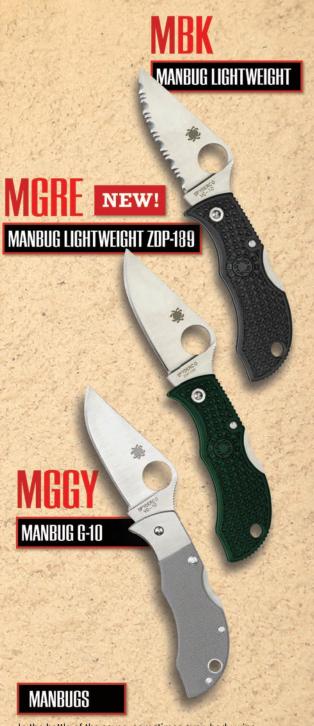
### Al

CLOSED 3.41in 87mm
OVERALL 5.96in 151mm
BLADE 2.55in 65mm
EDGE 2.37in 60mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.089in 2.3mm
BLADE HOLE DIAMETER 0.43in 11mm
STEEL CPM M4
WEIGHT 1.30v2 37g
GRIND Full-flat
CLIP Clipless
ORIGIN Taiwan

## NEW! Designed by German custom knifemaker Ulrich ("Uli") Hennicke. the Ulize is a sleek, stylish folder optimized for duty use, but equally useful for general utility applications. Its VG-10 stainless steel blade features a slightly recurved edge profile and a deep hollow grind for enhanced cutting performance. Full stainless steel liners and a stainless back spacer provide a solid foundation for the handle's black G-10 scales and sturdy back lock mechanism. Completely ambidextrous, the Ulize features a four-position clip for left or right-side tip-up and tip-down carry. 00 •

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In the battle of the sexes, sometimes everybody wins. That's definitely the case with the Spyderco Manbug. The same compact size as its lady counterpart, the Manbug features a broader, thicker, flat-ground blade for improved edge geometry and strategically placed jimping for positive control. It is available in three versions: a classic bolstered design with gray G-10 scales, a lightweight version with a textured black FRN handle, and a new lightweight version with an ultra-high-performance ZDP-189 blade. Clipless and designed for carry in the pocket, the Manbug also features a lanvard hole for easy attachment to a fob or

# **KEYCHAIN KNIVES**

LBK

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LADYBUG3 LIGHTWEIGHT

Ladybugs mean a lot more than good luck—especially when they come from Spyderco. Our Ladybugs offer amazing cutting capability in a lock-blade folder small enough to fit on your keychain. Clipless and handled in a variety of colors of injection-molded FRN or satin-finished stainless steel, Ladybugs feature the same back lock construction as many of our full-sized knives. Their blades are available with a choice of plain or SpyderEdge cutting edges and feature our trademark Round Hole that makes opening them much easier than a traditional nail nick. They are even available with blades ground from premium ZDP-189 ultra-high-carbon steel and our exclusive 100% rustproof H-1 steel. Better is bigger.

Our Ladybug model is also available in a Salt version featuring 100% rust proof H-1 steel. See page 37



LIGHTWEIGHT

LADYBUG

LADYBUG TATTOO

## PRODUCT SPECS

ULIZE CLOSED 5.44in 138mm OVERALL 9.55in 243mm BLADE 4.11in 104mm BLADE HOLE DIAMETER 0.47in 12mm

### MANBUG LIGHTWEIGHT ZDP-189

CLOSED 2.50in 64mm OVERALL 4.47in 114mm BLADE 1.97in 50mm EDGE 1.75in 44mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.38in 9.7mm
STEEL ZDP-189

### MANBUG LIGHTWEIGHT

CLOSED 2.50in 64mm OVERALL 4.44in 113mm BLADE 1.94in 49mm EDGE CONFIGURATION P, S BLADE THICKNESS 0.098in BLADE HOLE DIAMETER 0.38in 9.7mm CLIP Clipless ORIGIN Japan

### MANBUG G-10

CLOSED 2.50in 64mm OVERALL 4.47in 114mm BLADE 1.97in 50mm EDGE 1.75in 44mm EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.38in 9.7mm

### LADYBUG3 LIGHTWEIGHT BLACK/FOLIAGE GREEN/PURPLE

EDGE 1.70in 43mm
EDGE CONFIGURATION Black & Foliage Green: P, S BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.35in 9mn CLIP Clipless ORIGIN Japan

### LADYBUG3 LIGHTWEIGHT ZDP-189

CLOSED 2.48in 63mm OVERALL 4.41in 112mm BLADE 1.93in 49mm EDGE 1.72in 44mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.35in 9mm GRIND Full-flat
CLIP Clipless ORIGIN Japan

### LADYBUG/LADYBUG TATTOO

CLOSED 2.48in 63mm OVERALL 4.41in 112mm BLADE 1.93in 49mm EOGE 1.72in 44mm
EOGE CONFIGURATION P, S (Tattoo P Only)
BLADE THICKNESS 0.079in 2.0mm
BLADE HOLE DIAMETER 0.35in 9mm
STEEL VG-10
WEIGHT 1.30z 379

# ETHNIC SERIES C167G

Spyderco's Ethnic Series was conceived to recognize and pay tribute to the distinctive cultural knives that have evolved through history. In addition to recognizing blade styles that are well known to collectors and historians, our goal is to highlight obscure cultural knives, their qualities, and the significance they hold to the people that created them.

> Many companies have produced historical reproductions of native patterns; however, Spyderco has chosen to honor these designs in a different way: by expressing them in the form of modern, fully-functional knives made with state of the art materials. This format pushes the design envelope of the folder, challenging convention while still paying tribute to the traditional ethnic patterns. The result has been—and continues to be—an extraordinary accomplishment in modern knife design and manufacture.

> > SPYDERCO

M 530V

## FRICTION FOI DFR

Filip De Leeuw is a talented Belgian knifemaker whose specialties include high-tech expressions of traditional non-locking 6 folding knives. Spyderco's new Friction Folder is based on one of De Leeuw's most popular designs and broadens the scope of our folder mechanisms. Its flat-ground VG-10 stainless steel blade features an integral lever that extends from the tang. Pressure on the lever rotates the blade into the open position where it rests against the stop pin. Gripping the contoured G-10 handle holds the lever firmly in place and stabilizes it during cutting chores. The handle is adorned with a series of inlaid mosaic pins and has no clip. Instead, the knife carries in a handsome open-top leather pouch with a pocket clip.



## Prototype Pictured

**NEW!** 

### **CHINESE FOLDER**

Tracing its history back to Guangzhou, China at the end of the Qing dynasty, the classic "Shilin Cutter" was a non-locking folding knife with a broad, "bamboo-leaf-shaped" blade. Spyderco's expression of this unique traditional design is known simply as the Chinese Folder. Designed by the late custom knifemaker Bob Lum, it features stainless steel liners, a sturdy Walker LinerLock mechanism, and spectacular Nishijin woven glass fiber scales. Its plain-edged blade is full-flat ground from VG-10 stainless steel and offers incredible edge geometry and cutting performance. Configurable for right-side tip-up or tip-down carry, the Chinese Folder bridges the gap between traditional style and modern high performance.









edge geometry and low-drag cutting performance. A deep-pocket clip is set for right-side, tip-up carry

and makes the Nilakka a true "pocket *puukko*", ideal for everyday, everywhere use.

## PRODUCT SPECS

### FRICTION FOLDER

**CLOSED** 4.94in 125mm **EDGE** 2.58in 66mm **EDGE CONFIGURATION P** BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.39in 10mm STEEL VG-1 ORIGIN Japan

### NAVAJA

**CLOSED** 4.79in 122mm **EDGE** 3.15in 80mm **EDGE CONFIGURATION P** BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.51in 13mm STEEL CPM S30 CLIP 4-position/Ambidextrous **ORIGIN** Taiwan

### CHINESE FOLDER

**OVERALL** 7.19in 1<u>83mm</u> BLADE THICKNESS 0 118in 3 0mm **BLADE HOLE DIAMETER** 0.47in 12mm STEEL VG-1 **CLIP** 2-position / Right Hand

### PIIIIKKN

OVERALL 7.87in 200mm BLADE THICKNESS 0 200in 5 1mm BLADE HOLE DIAMETER 0.22in 5.5mm **ORIGIN** Taiwan

### NILAKKA

OVERALL 8.13in 207mn **BLADE** 3.51in 89mm BLADE THICKNESS 0 177in 45mm **BLADE HOLE DIAMETER** 0.35in 9mm **STEEL CPM S30V WEIGHT** 4.9oz 139g **GRIND** Full-flat with a Micro Bevel **CLIP** Tip-up/Right Hand

produces an audible ratcheting sound when

the blade is opened, replicating the signature

"carraca" sound of traditional navaia knives.

# SLIPITS & SLIPJOINTS

Non-locking pocketknives have been a time-honored institution in the cutlery world for centuries. The oldest style of non-locking folder is a friction folder. Like traditional straight razors, these knives typically have a tab that extends from the tang of the blade and serves as a lever to open the knife. In the open position, this tab lays against the back of the handle, where pressure from the user's hand holds it in place to keep the blade stable during use.

Slipjoints are another form of non-locking folding knife. Their blades are held open by pressure from a spring in the back of the handle against a flat spot on the tang of the blade. Perfectly suited to the vast majority of cutting chores, slipjoints are also socially acceptable and legally permissible almost everywhere. Spyderco's slipjoint knives blend traditional craftsmanship with modern styling and the advantages of our Trademark Round Hole™. As a purchase for opening the blade with two hands, it is much more user friendly than a conventional nail nick—and much easier on your fingernails.

SLIPIT™ knives represent a significant evolution of slipjoint design by integrating an improved notchedjoint mechanism, a pocket clip for convenient carry, and one-handed operation via our Trademark Round Hole. SLIPITS also feature an index finger choil that provides a comfortable purchase for the index finger during use and help prevent accidental closure of the blade

## **C154PN**

## SOUEAK SLIPIT PINK

If pink is your color the new pink-handled Squeak is your knife. A bold fashion statement as well as a trustworthy cutting tool, the pink Squeak also helps support a very worthy cause. A portion of all sales of this knife are donated to Guardians of the Ribbon, an extraordinary charity that provides direct support to women battling all forms of cancer. For more information, please visit www.pinkfiretrucks.org.

Spyderco is very proud to support Guardians of the Ribbon/Pink Heals Tour and the "Cares Enough to Wear Pink" programs by donating a portion of the sales of our pink-handled knives. Founded in 2007 by retired firefighter Dave Graybill, this amazing charity focuses on providing direct care to women battling all forms of cancer. The Pink Heals Movement, best known for its fleet of pink fire trucks and police cars, tours the U.S. visiting women and children cancer patients, determining their most critical needs, and coordinating local resources to meet those needs. Pink Heals also recruits the support of tax-based services and community leaders to ensure continued support of women battling cancer by the donations staying local to the community it was raised in. Most importantly, Pink Heals applies 100% of all the donations they receive to direct care for the women it serves, providing immediate, tangible support to those who need it most. All the charity's operating expenses are paid for by sales of pink shirts bearing their organizational logo. These shirts are also the foundation of the "Cares Enough to Wear Pink" campaign—a national campaign intended to increase the focus on women as one of the world's most precious resources.

Spyderco is honored to support the Guardians of the Ribbon/Pink Heals Tour and the women it serves. Learn more about its extraordinary programs and how you can help support their efforts. http://www.pinkfiretrucks.org



## C154BK

## **SQUEAK SLIPIT BLACK**

Don't let its size or name fool you,
the Squeak is a highly capable
cutting tool. A scaled-down
version of Spyderco's
popular UK Penknife,
the Squeak retains the
same wide handle
and blade of its
larger counterpart
to provide a more
substantial grip
and amazing edge
geometry for its size.
Its blade is full-flat ground
from Böhler-Uddeholm N690Co

from Böhler-Uddeholm N690Co
Cobalt-enhanced steel, a highly corrosionresistant steel that takes an extraordinary edge
and retains it extremely well. Its black handle
is constructed of textured FRN and features a
deep-pocket wire clip that is reversible for left or
right-side tip-up carry. An index-finger choil with
textured jimping guarantees a secure forward
grip for enhanced control and safety during use.

Specifically designed to conform to Danish knife laws, the new Pingo is a purpose-designed two-hand-opening SLIPIT. Like a SLIPIT, it features a reversible wire clothing clip and a Trademark Round Hole; however, the blade hole does not allow the knife to be opened one handed. Instead, it provides a user-friendly alternative to a nail nick for two-handed operation. The Pingo's utilitarian N690Co blade has a modified sheepfoot profile and is mated to a textured black FRN handle. The perfect socially friendly cutting tool, the Pingo was designed by custom knifemakers Jens Anso and Jesper Voxnas and is made for Spyderco in Italy.

NEW!

Production Prototype Picture

# C163BK

PINGO SLIPIT

## C94BK/C94BK3

## UK PENKNIFE SLIPIT

Spyderco developed the UK Penknife after the United Kingdom prohibited the carry of knives with locking blades. We began by refining the classic slip-joint pocketknife mechanism with a notched joint and added two Spyderco features that define the modern folding knife: a pocket clip for convenient carry and our Trademark Round Hole for easy, ambidextrous one-handed opening. The UK Penknife is 100% made in the USA and is available with either a leaf-shaped or droppoint blade design. Both are flat ground from CTS BD1 stainless steel and feature opposing jimping on the thumb ramp and index-finger choil for positive control.

Drawing

its inspiration from the classic

Spyderco Kiwi, the Kiwi Slipjoint takes the functionality of the

slipjoint pocketknife to new heights. Its distinctive

feature a handy lanyard hole.

double-choil design provides a solid purchase for the index and middle fingers during use, anchoring

the knife firmly to the hand and offering extraordinary precision and control. The hollow-ground wharncliffe blade excels at detailed tasks while still possessing the power for larger cutting chores. Designed for in-pocket carry, it is clipless, but does

## KIWI SLIPJOINT

C138 RASSHOPPER

C137 Spyderco's m

Spyderco's micro-sized slipjoints are fully functional, impressively sharp folding knives that are at home on a keychain. Their stainless steel handles are the perfect palette for engraving or other embellishment and their Trademark Round Holes are much more user friendly than traditional nail nicks.

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## PRODUCT SPECS

### SOUEAK BLACK/PINK SLIPIT

CLOSED 3.05in 77mm
OVERALL 5.05in 128mm
BLADE 2.00in 51mm
EDGE 1.75in 44mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm
BLADE THICKNESS 0.118in 3.0mm
BLADE HOLE DIAMETER 0.47in 12mm
STEEL N690Co
WEIGHT 1.7oz 48g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Italy

### PINGO SLIPIT

CLOSED 3.45in 88mm
OVERALL 5.80in 147mm
BLADE 2.35in 60mm
EDGE 2.08in 53mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.110in 2.8mm
BLADE HOLE DIAMETER 0.20in 5mm
STEEL N690Co
WEIGHT 1.90z 54g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN Italy

### UK PENKNIFE SLIPIT LEAF/DROPPOINT

CLOSED 3.95" 100mm
OVERALL 6.85" 174mm
BLADE 2.90" 74mm
EDGE 2.58" 66mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.100" 2.5mm
BLADE HOLE DIAMETER 0.47" 12mm
STEEL CTS BD1
WEIGHT 1.802 51g
GRIND Full-flat
CLIP Tip-up/Ambidextrous
ORIGIN USA

### KIWI SLIP JOINT

CLOSED 3.30in 84mm
OVERALL 5.75in 146mm
BLADE 2.45in 62mm
EDGE 2.04in 52mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm
BLADE HOLE DIAMETER 0.39in 10mn
STEEL 8Cr13MoV
WEIGHT 1.90z 54g
GRIND Hollow
CLIP Clipless ORIGIN China

### **BUG SLIP JOINT**

CLOSED 1.63in 41mm
OVERALL 2.90in 74mm
BLADE 1.27in 32mm
EDGE 1.14in 29mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.071in 1.8mm
BLADE HOLE DIAMETER 0.20in 5mm
STEEL 3Gr
WEIGHT 0.40z 111g
GRIND Full-flat
CLIP Clipless ORIGIN China

### HONEYBEE SLIP JOINT

CLOSED 2.06in 52mm
OVERALL 3.66in 93mm
BLADE 1.60in 41mm
EDGE 1.44in 37mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.071in 1.8mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL 30r
WEIGHT 0.6oz 17g
GEIND Full-flat
CLIP Clipless ORIGIN China

### **GRASSHOPPER SLIP JOINT**

CLOSED 2.77in 70mm
OVERALL 5.07in 129mm
BLADE 2.30in 58mm
EDGE 2.07in 53mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.087in 2.2mm
BLADE HOLE DIAMETER 0.28in 7mm
STEEL 3Cr
WEIGHT 1.4oz 40g
GRIND Full-flat
CLIP Clipless ORIGIN China





vellow FRN handles.

developed in Japan. H-1 is extremely unique among blade materials because it is completely rustproof, it is an austenitic steel, and it is exceptionally tough.

Traditional steels are produced by adding carbon to iron. The addition of the carbon changes the molecular matrix of the metal, giving it the ability to be altered through a variety of heat-based processes to produce hard, extremely durable things like knife blades. Unfortunately, traditional carbon-based steels also have a significant flaw: they are vulnerable to rust.

Rust occurs when the carbon in steel reacts with chloride. To avoid this, H-1 uses 0.10% nitrogen instead of carbon to give the material its steel-like qualities. Nitrogen does not react with chloride, making H-1 blades completely impervious to rust, even when submerged in salt water for extended periods of time.

H-1 is also an austenitic steel. Unlike traditional martensitic steels, H-1 does not go through a traditional heat treating process. Instead, it is "work hardened" through the mechanical processes of shaping and grinding the steel. The areas "worked" the most—like the bevels and cutting edges—become the hardest. The result is a blade with differential hardness that provides an exceptional balance of strength, flexibility and cutting performance, just like a coveted Japanese clay-tempered sword.

To ensure that they are completely immune to rust, all other components of Spyderco's Salt knives are also manufactured from 100% corrosion-proof materials. The perfect choice for use in maritime environments, Salt knives are also ideal for deep concealment where corrosion due to perspiration is a concern.

### DRAGONFLY2 LIGHTWEIGHT SALT Many users regard the Dragonfly as the perfect balance of compact size and full-spectrum cutting performance. To make LADYBUG3 LIGHTWEIGHT SALT this highly popular design even better. we offer it in H-1 LADYBUG3 LIGHTWEIGHT HAWKBILL SALT steel, providing all the function Ladybug3 Salts are the smallest folders of the original in the Salt series, but don't let their size in a 100% fool you. These small knives are incredibly rustproof capable cutting tools and ideal "gopackage. everywhere" companions when working Yellow around the water. Available with your handle choice of a leaf-shaped or hawkbill blade, only. Ladybug Salts feature fully serrated SpyderEdge edges and high-visibility

EDGE CONFIGURATION P, S BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.35in 9mm WEIGHT 0.7oz 20g GRIND Hollow CLIP Clipless ORIGIN Japan

### LADYBUG3 LIGHTWEIGHT HAWKBILL SALT

**CLOSED** 2.48in 63mm **OVERALL** 4.36in 111mm **BLADE** 1.88in 48mm **FRGE** 1 63in 41mm EDGE CONFIGURATION S BLADE THICKNESS 0.079in 2.0mm BLADE HOLE DIAMETER 0.35in 9mm WEIGHT 0.7oz 20g
GRIND Hollow CLIP Clipless ORIGIN Japan

DRAGONFLY2 LIGHTWEIGHT SALT CLOSED 3.33in 85mm **OVERALL** 5.58in 142mm **BLADE** 2.25in 57mm **EDGE** 1.18in 46mm **EDGE CONFIGURATION P, S** BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.43in 11mm STEEL H-1 **WEIGHT** 1.2oz 34g **GRIND** Hollow CLIP Tip-up/Ambidextrous

SALT SERIES 37



## C88YL/BK

## SALT1 LIGHTWEIGHT

Based on our third-generation Delica, the Salt I provides all the extraordinary qualities of H-1 steel in a handy, all-purpose folding knife. The solid FRN handle features Volcano-Grip™ texturing for a secure grip and a reversible titanium clip for tip-up carry on either side. The Salt I is available with either a black or high-visibility yellow handle and in a choice of edge configurations.

## PACIFIC SALT LIGHTWEIGHT

Combining full-sized folder performance with all the advantages of H-1 steel and rustproof technology, the Pacific Salt is an incredibly capable knife. Its high-strength back lock mechanism and reversible tip-up clip offer complet ambidextrous operation, while the Volcano Grip™ textured FRN handle provides a secure grip in even the harshest environments. The Pacific Salt is available with either a black or yellow handle and with plain edge or SpyderEdge blade. A special plain-edged version with a low-profile titanium carbonitride blade coating is also



## C106YL/BK

## TASMAN SALT LIGHTWEIGHT

Hawkbill blades mirror the function of an animal's claw, gathering and holding an object as they cut. The Tasman Salt combines these impressive cutting dynamics with the rustproof qualities of H-1 steel and the option of a plain or SpyderEdge cutting edge. The result is an ultralightweight pocket-sized tool that offers phenomenal cutting performance, especially on netting, line, and other fibrous materials. Available with a black or high-visibility yellow handle, it features a stout back lock mechanism and reversible tip-up titanium clip for ambidextrous use

ATLANTIC SALT LIGHTWEIGHT SAVER SALT LIGHTWEIGHT

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Sheepfoot blades have a long and colorful history, especially in maritime use. Their blunt points prevent punctures, are ideal for use around flotation gear, and provide an extra measure of safety in many work environments. The Atlantic Salt and Saver Salt combine all the advantages of the sheepfoot profile with an aggressive, SpyderEdge for extreme cutting performance. Their FRN handles offer a Volcano Grip texture pattern for a secure grip, a choice of black or bright yellow color, and a reversible pocket clip that carries ambidextrously, tip-up. The perfect tool for sailors, rescue workers and first responders. Salt rescue knives are also 100% rustproof.

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### PRODUCT SPECS

### SALT1 LIGHTWEIGHT

**CLOSED** 3.99in 101mm OVERALL 7.02in 178mm **BLADE** 3.03in 77mm **EDGE** 2.65in 67mm **EDGE CONFIGURATION P, S** BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.55in 14mm STEEL H-1 **WEIGHT** 2.0oz 57g **GRIND** Hollow **CLIP** Tip-up/Ambidextrous

### PACIFIC SALT LIGHTWEIGHT

**CLOSED** 4.89in 124mm

ORIGIN Japan

OVERALL 8.69in 221mm **BLADE** 3.80in 97mm **EDGE** 3.39in 86mm **EDGE CONFIGURATION** P. S (Black Blade P Only) BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL H-1 **GRIND** Hollow **CLIP** Tip-up/Ambidextrous **ORIGIN** Japan

### TASMAN SALT LIGHTWEIGHT

**CLOSED** 4.00in 102mm OVERALL 6.90in 175mm BLADE 2 90in 74mm **EDGE** 2.50in 64mm EDGE CONFIGURATION P, S
BLADE THICKNESS 0.098in 2.5mm BLADE HOLE DIAMETER 0.51in 13mm STEEL H-1 WEIGHT 2.0oz 57g **GRIND** Hollow **CLIP** Tip-up/Ambidextrous **ORIGIN** Japan

### ATLANTIC SALT LIGHTWEIGHT

**CLOSED** 4.59in 117mm OVERALL 8.27in 210mm BLADE 3.68in 93mm **EDGE** 3.20in 81mm EDGE CONFIGURATION S
BLADE THICKNESS 0.118in 3.0mm BLADE HOLE DIAMETER 0.55in 14mm STEEL H-1 WEIGHT 2.7oz 77g **GRIND** Hollow **CLIP** Tip-up/Ambidextrous **ORIGIN** Japan

### SAVER SALT LIGHTWEIGHT

**CLOSED** 4.09in 104mm **OVERALL** 7.18in 182mm **BLADE** 3.09in 78mm **EDGE** 2.69in 68mm **EDGE CONFIGURATION** S BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.55in 14mm STEEL H-1 WEIGHT 2.2oz 62g GRIND Hollow CLIP Tip-up/Ambidextrous **ORIGIN** Japan

# FB24BK

JUMPMASTER

When the U.S. Army's 82nd Airborne Division was looking for a high-performance, purpose-designed knife for its Jumpmasters, it looked to Spyderco. A Jumpmaster oversees airborne troops as they exit an aircraft during parachute operations. If a soldier hangs up and his chute fails to deploy, the Jumpmaster needs a reliable cutting tool to quickly and safely cut the static line. Spyderco's Jumpmaster is that tool. Its SpyderEdge sheepfoot blade powers through webbing, rope and other fibrous materials with a vengeance and, thanks to its H-1 construction, is totally rustproof. Bi-Directional Textured FRN scales and an ergonomic grip design guarantee a positive grip in even the most demanding circumstances, and an ambidextrous injection-molded polymer sheath.

# FB25BK/FB25BBK

## WARRIOR/WARRIOR BLACK BLADE

The Warrior is one of the world's most intriguing combat knife designs. Originally conceived by martial artist Randy Wanner and perfected by combat veteran Bob Taylor. The knife was revitalized at the request of Spyderco Israeli customer, Guy Rafaeli. It was computer designed to complement the natural arc of motion of the human arm. This allows the user to deliver maximum power with the instinctive, gross-motor-skill movements that dominate close-combat encounters. The Spyderco Warrior faithfully retains all the salient features of the original design, while adding a number of performance enhancements. Ground from rustproof austenitic H-1 steel, it possesses differential hardness properties similar to a clay-tempered Samurai sword, giving it extreme cutting power and shock resistance. Its full-tang construction and textured handle scales provide a superior grip and edge orientation, maximizing the knife's effectiveness when employed with its signature reverse-grip tactics. Available with either a satin finish or a black titanium carbonitride coating, every Warrior comes complete with a MOLLE-compatible nylon sheath that provides drop-leg belt carry to ride comfortably below body armor. A copy of *The Warrior Path*, a book that traces the evolution of this knife, comes with every Warrior knife.

Designers of the original Warrior knife, Randy Wanner and Bob Taylor, have generously donated their royalties for the sale of every Warrior knife to the Special Operations Warrior Foundation. This organization is dedicated to providing educational scholarships to the surviving children of fallen special operations personnel and immediate financial assistance to special operations personnel severely wounded in combat. Spyderco also donates a portion of all Warrior sales to this worthy organization. For more information, please visit their web site www.specialops.org.

## **BWRH1 WHALE RESCUE BLADE**



his unique piece of
Spyderco history was
originally manufactured
in very limited numbers for
animal conservation groups.
Now available to the public for
the first time, the new version of this
extraordinary tool is ground from 100%
rustproof H-1 steel. Blade only
One of the tragic effects of commercial fishing

efforts is the entanglement of whales in fishing nets and related rigging. As the entangled whales struggle to break free, the lines and nets are pulled taut, often resulting in serious injury and sometimes death. Fortunately, there are a number of wildlife conservation groups that specialize in rescuing these magnificent animals, but until a few years ago, their efforts were hampered because they did not have the proper tools for the job.

Douglas Coughran is the Senior Wildlife Officer of Marine Wildlife Operations, Department of Environment and Conservation, Nature Protection Branch, Western Australia. His teams specialize in saving entangled whales by approaching them with small inflatable rafts. Since the whales can approach 40 feet in length and weigh several tons, the teams use a 10-foot rescue pole with a blade at the end to cut away the lines entangling the frightened creature. Safely maneuvering a sharp blade at the end of a 10-foot pole in choppy seas is an incredibly demanding task. To ensure that his teams had the best possible tool for this job, Coughran contacted knifemaker Jim Steele to develop a design.

Steele knew that cutting tangled, water-soaked lines was a task best suited for a serrated edge and suggested that Coughran approach Spyderco, the pioneer in modern serration technology. In 2005, Coughran contacted Spyderco and explained his mission and his specialized needs. Spyderco embraced the project and created a custom-designed, SpyderEdge hawkbill blade with a blunt, rounded tip based on Steele's design. Upon completion of the initial prototype, we sent the blade to Coughran to demonstrate it at Australia's National Workshop for Large Whale Disentanglement. The Whale Rescue Blade was tested on 40mm and 50mm rope with extremely impressive results. Two days later, Coughran's team received notification that a 10-meter Humpback whale had become entangled and immobilized by two sets of pot gear. They responded with the Whale Rescue Blade in hand, meticulously addressing the rope wraps and freeing the whale with five key cuts.

Since that initial rescue, Spyderco's Whale Rescue blade has been used numerous times to save the lives of endangered marine life. Currently, dozens of Whale Rescue Blades are currently in service in Australia, France, Canada, South Africa, Alaska, Hawaii, and the Pacific and Atlantic coasts of the U.S.



The cutting power of our Whale Blade also attracted the attention of U.S. military units working with NASA. During testing of space capsule parachute systems, engineers needed a tool that could be used to quickly and efficiently cut the parachute static line in the event of a chute deployment failure. They contacted Spyderco with the hope that we could provide a tool that could cut the special static cord, which was made from a proprietary material many times more cut resistant than Kevlar. We sent them a Whale Rescue Blade to test and it worked perfectly, becoming a permanent part of their specialized kit.

The original Whale Rescue Blade was made from 440C stainless steel. It featured a long, sweeping hawkbill profile with a blunt, rounded tip. This allows the blade to be gently maneuvered under tangled lines without endangering the whale. Once in place, the combination of its fully-serrated SpyderEdge and the strategic curve of the blade's profile creates a tremendously powerful cutting action that easily severs even thick, water-soaked lines with minimal effort.

Because of its unique purpose, the Whale Rescue Blade had traditionally been an extremely limited item offered only to wildlife conservation organizations. However, based largely on interest from military special operations units, in 2012 Spyderco decided to increase production and make it commercially available for the first time. The commercial version retains all the salient qualities of the original, but with the added benefit of being made from H-1 steel. H-1 is a unique nitrogen-based austenitic steel that is completely impervious to rust, and therefore the ultimate material for this one-of-a-kind blade.

## PRODUCT SPECS

### JUMPMASTER

OVERALL 9.33in 237mm
BLADE 4.49in 114mm
EDGE 4.15in 105mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.118 3.0mm
BLADE HOLE DIAMETER 0.26in 6.6mm
STEEL H-1
WEIGHT 5.40z 153g
GRIND Hollow

### WARRIOR/WARRIOR BLACK BLADE OVERALL 10,63in 270mm

BLADE 5.63in 143mm
EDGE 5.00in/2.55in 127mm/65mm
EDGE CONFIGURATION P and S
BLADE THICKNESS 0.157in 4.0mm
BLADE HOLE DIAMETER 0.24in 6mm
STEEL H-1

WEIGHT 8.2oz 232g Grind Hollow Origin Japan

### WHALE RESCUE BLADE

OVERALL 11.00in 279mm
BLADE 11.00in 279mm
EDGE 8.46in 215mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.157in 4.0mm
STEEL H-1

WEIGHT 5.7oz 162g Grind Hollow Origin Japan



SALT SERIES 41



SPYDERCO H-1







Bill Moran was the grandfather of American custom knifemaking and the founding father of the American Bladesmith Society. His mastery of functional, classic design shines through in Spyderco's Moran fixed-blade knives. Flat ground from VG-10 stainless steel, these knives have exceptional edge geometry that makes them superior tools for game preparation and general outdoor use. Their elegantly simple handles are made of injection-molded FRN with Kraton® rubber inlays for a positive grip in even the most demanding circumstances. Extremely lightweight, these do-everything knives are available with a choice of a trailing-point or drop-point profile. For operational applications, the drop-point version is also available with a non-reflective ceramic coating. All versions of the Moran fixed blade come complete with a molded Boltaron® sheath and multi-position G-Clip mounting system.



## FR 15

STREET BOWIE

Fred Perrin is a custom knifemaker, a former French Army Commando. His Street Beat knife reflects all these influences, offering a highly functional fixed-blade knife in an extremely compact package. Ground from VG-10 stainless steel, it features full-tang construction for strength and a deep finger choil that locks the knife securely into the user's grip. The handle is constructed of polished Micarta scales that are contoured to fit the hand and double pinned for secure attachment. Its full-flat-

ground blade provides excellent edge geometry and cutting performance and is complemented by an unsharpened swedge on the spine. The Street Beat's sheath is hand-molded black Boltaron and features a versatile G-Clip attachment that sets up as vertical, canted, horizontal, and inverted carry on the belt, inside the waistband, and in a variety of other carry positions.

### SCHEMPP ROCK

Based on Ed Schempp's original "Rock Salt," the Schempp Rock is a purpose-designed "camp" knife that combines highly evolved ergonomics, exceptional edge geometry, and light weight into an incredibly easy-to-use tool. Flat ground from VG-10 stainless steel, the Schempp Rock features a skeletonized tang and a unique dropped-handle design. This allows the user's hand to maintain a strong, natural wrist angle and lowers the blade and cutting edge in relationship to the line of the forearm. The result is enhanced control during cutting, reduced fatigue, and greater energy transfer during chopping motions. Textured, injectionmolded, fiberglass-reinforced-nylon handle scales ensure a secure, comfortable grip and an injection-molded sheath with grommeted construction and a G-Clip attachment for a variety of carry

TEMPERANCE2

**ORIGIN** Japan

PRODUCT SPECS

**MORAN UPSWEPT** 

**EDGE** 3.25in 83mm

STEEL VG-10 WEIGHT 3.0oz 85g

MORAN DROP POINT/

OVERALL 8.06in 205mm BLADE 3.92in 100mm

**EDGE CONFIGURATION** P

**BLADE HOLE DIAMETER** 0.16in 4mm

WEIGHT 3.0oz 85g / Black Blade 3.1oz 88g

**EDGE** 3.35in 85mm

**GRIND** Full-flat

**ORIGIN** Japan

**BLACK BLADE** 

OVERALL 8.06in 205mr **BLADE** 3.92in 100mm

EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm

**BLADE HOLE DIAMETER** 0.16in 4mm

OVERALL 9.72in 247mm **BLADE** 4.85in 123mm **EDGE** 4.72in 120mm EDGE CONFIGURATION P
BLADE THICKNESS 0.157in 4.0mm **BLADE HOLE DIAMETER** 0.24in 6mm STEEL VG-10 WEIGHT 7.2oz 204g **GRIND** Full-flat

## **ORIGIN** Japan

STREET BEAT OVERALL 7.18in 182mm **BLADE** 3.49in 89mm EDGE 3.20in 81mm EDGE CONFIGURATION P **BLADE THICKNESS** 0.157in 4.0mm **BLADE HOLE DIAMETER** 0.16in 4mm **WEIGHT** 3.3oz 94a **GRIND** Full-flat

### SCHEMPP ROCK

**OVERALL** 12.25in 311mm **BLADE** 6.75in 171mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.45in 11.5mm **WEIGHT** 9.1oz 258g GRIND Flat Origin Japan

### STREET BOWIE

OVERALL 9.38in 238mm **BLADE** 5.00in 127mm **EDGE** 4.65in 118mm **EDGE CONFIGURATION** P BLADE THICKNESS 0.157in 4.0mm BLADE HOLE DIAMETER 0.16in 4mm

WEIGHT 3.7oz 105g GRIND Full-flat **ORIGIN** Japan

injection-molded FRN handle with high-traction Kraton rubber inserts. Spyderco has reintroduced the Street Bowie with a non-reflective ceramic coated blade. The new version is paired with a redesigned injection-molded polymer sheath equipped with our versatile G-Clip attachment.

The Fred Perrin-designed Street Bowie, like the Street

Beat, features Perrin's distinctive index-finger choil, which

serves as an ingeniously effective alternative to a traditional guard.

Unlike its smaller counterpart, the Street Bowie has a longer 5-1/8-inch blade and an

### STREET BEAT



## FB26G

## BUSHCRAFT

Bushcraft is the practice of surviving in the wilderness using primitive means and ancient skills. Inspired by the skills of the Bushmen of the Southern hemisphere, its practice focuses on the use of simple tools to hunt, fish, trap, forage, make fire, build shelter, and thrive in a natural environment. Designed with input from Chris Claycomb and Bushcraft UK, the Spyderco Bushcraft knife provides all the features necessary for this discipline. Its O-1 tool steel blade is Scandi ground to provide superior edge geometry and allow easy sharpening in the field. The smooth, comfortable full-tang handle features carefully contoured G-10 scales and prevents fatigue during prolonged periods of use. Housed in a traditional black leather sheath suitable for belt carry or lashing to a pack, the Bushcraft is the perfect tool for Bushcrafters, outdoorsmen, and survivalists.

## PYGMY WARRIOR

Designed by combat veteran and lifelong martial artist Bob Taylor, the Pygy Warrior distills the revolutionary qualities of the original Warrior design into a smaller, lighter, easier-to-carry format. Saber ground from premium CTS BD1 stainless steel, it features full-tang construction for extreme strength. The curve of the blade is optimized to complement the natural arc of motion of the human arm, ensuring maximum energy transfer during reverse-grip tactics. The back of the blade also features an aggressive series of sawteeth utilized with trapping and hooking techniques. The Pygy's ergonomic handle design ensures a combatworthy grip and is complemented by stackable scales that allow you to custom tune the handle's girth to best fit the size of your hand. A custom-molded Boltaron® sheath is ready for a variety of carry options.





## PRODUCT SPECS

OVERALL 8.75in 222mm

### BUSHCRAFT

**BLADE** 4.10in 104mm **EDGE** 3 95in 100mm EDGE CONFIGURATION P BLADE THICKNESS 0.140in 3.6mm BLADE HOLE DIAMETER 0.24in 6mm STEEL 0-1 WEIGHT 7.8oz 221g GRIND Scandi

## **ORIGIN** Taiwan **PYGMY WARRIOR**

OVERALL 9.38in 238mr BLADE 4.63in 118mm **EDGE** 3.85in 98mm **EDGE CONFIGURATION** P and Sawtooth **BLADE THICKNESS** 0.175in 4.4mm **BLADE HOLE DIAMETER** 0.25in 6.3mm STEEL CTS BD1 WEIGHT 7.5oz 213g **GRIND** Hollow **ORIGIN** USA

### **SOUTH FORK**

**BLADE** 4.82in 122mm EDGE 4.35in 110mm EDGE CONFIGURATION P BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.24in 6mm **WEIGHT** 5.40z 153g **GRIND** Full-flat

### **ENUFF CLIP**

OVERALL 6.75in 171mm **BLADE** 2.75in 70mm **EDGE CONFIGURATION** P **BLADE THICKNESS** 0.157in 4.0mm **BLADE HOLE DIAMETER** 0.16in 4mm **WEIGHT** 3.8oz 108a GRIND Full-flat Origin Japan

### **ENUFF SHEEPFOOT**

OVERALL 6.75in 171mm BLADE 2.75in 70mm EDGE 2.54in 65mm **EDGE CONFIGURATION** S BLADE THICKNESS 0.157in 4.0mm BLADE HOLE DIAMETER 0.16in 4mm **WEIGHT** 4.0oz 113g **ORIGIN** Japan

### **ENUFF LEAF**

OVERALL 6.75in 171mm BLADE 2.75in 70mm **EDGE** 2.54in 65mm **EDGE CONFIGURATION** P **BLADE THICKNESS** 0.157in 4.0mm BLADE HOLE DIAMETER 0.16in 4mm **ORIGIN** Japan

# 2013 LIMITED PRODUCTION SPRINT RUNS Several times per year. Spyderco manufactures a limited-number of select knives CIGOD not found in our regular product line. We call these batches SPRINT Runs. The runs are approximate in number and will not be reordered or available again once the run is sold. Contact your sales representative for additional information GODDARD LIGHTWEIGHT OLIVE DRAB **C113GGY** CALY3 GRAY G-10 CONSTRUCTO SEPTER BLUE 0 CALYPSO BROWN G-10 LUM TANTO BURGUNDY PAPERSTONE SPRINT RUNS 46

## **RESTRICTED ITEMS**

The knives in the following section are federally restricted items. Sale of these items is limited to qualified personnel only, as defined in the statutory language of 18 U.S.C. Section 1716(g)(2)(1-4) and 15 U.S.C. Section 1244(2-4). You must also comply with all applicable local and state laws, statutes, and regulations related to the purchase and possession of automatic knives. Purchasing and/or possessing an automatic knife may subject you to criminal liability.

Qualified buyers are required to complete and physically sign an Acknowledgement & Representations Form (available through your Spyderco sales representative or downloadable from our web site at www.spyderco.com). There will be absolutely NO SALES of restricted knives without this completed form and all other required documentation.

RESTRICTED ITEM WARRANTY & REPAIR GUIDELINES: Should any RESTRICTED ITEM need to be returned to Spyderco for warranty and/or repair reasons, the item MUST be accompanied by a RESTRICTED ITEM RETURN FORM. The form must be completed and signed attesting to the fact that the person in possession of the knife is legally permitted to possess said item before any warranty work can be performed. If you are unable to provide the proper signed documentation, the knife will NOT be returned. There are NO EXCEPTIONS to this policy.

## C165GBBK AUTONOMY Prototype The Autonomy was developed based on the demanding mission requirements of the U.S. Coast Guard's rescue swimmers. The SpyderEdge rescue-style blade is G121/C121BB the first American-made knife to be ground from H-1 steel, a nitrogenbased steel that is completely immune to saltwater corrosion. Its EMBASSY/EMBASSY BLACK BLADE automatic opening is powered by a coil spring nested within a unique removable shroud that

allows the spring to be serviced without disassembling the The Embassy is Spyderco's ambassador of automatic knives. entire knife. An oversized firing button enables quick indexing Its meticulously machined aluminum handle features textured by tactile sense—even while wearing gloves or suffering G-10 inlays for a positive grip and a recessed release/lock diminished dexterity due to cold. The button passes through button with a secondary safety. The safety is specifically both stainless steel handle liners, stabilizing it and increasing designed to ride slightly proud of the handle, making it easy the blade's lock strength. The button's spring is also integral to index and disengage by tactile sense, even while wearing to the stainless steel liner, providing increased tension and gloves. The Embassy's CPM S30V blade is saber ground eliminating any cavities within the handle that could retain water. for strength and available with either a plain or partially The knife's open construction allows it to be easily cleaned and serrated edge. Its unique shape excels at all cutting chores dried, making it the ideal tool for waterborne rescue operations. and provides an outstanding balance of point strength, utility, Winner of the prestigious "Most Innovative American Design" and safety. The Embassy is available with two different finish award at the 2012 Blade Show and International Cutlery Fair, options: a satin-finished blade and handle or a low-profile allthe Autonomy features black G-10 scales, a non-reflective black black finish. The black finish features a tough DLC (Diamondcoating on the blade and all hardware, and a secondary safety to Like Carbon) coating on the blade and Type-III hard anodizing prevent unintentional operation of the opening button. on the handle. Both versions include a three-position clip for a

variety of carry positions, including left-side carry.

## PRODUCT SPECS

### EMBASSY/EMBASSY BLACK BLADE

**CLOSED** 4.29in 109mm OVERALL 7.39in 188mm **BLADE** 3.10in 79mm

**EDGE** 3.07in 78mm **EDGE CONFIGURATION P, PS** 

BLADE THICKNESS 0.125in 3.2mm BLADE HOLE DIAMETER 0.31in 7.9mm

**STEEL CPM S30V** 

**CLOSED** 4.92in 125mm

**GRIND** Saber CLIP 3-position/Ambidextrous ORIGIN USA

### AIITONOMY

**ORIGIN** USA

OVERALL 8.57in 218mm **BLADE** 3.65in 93mm **EDGE** 3.42in 87mm **EDGE CONFIGURATION S** BLADE THICKNESS 0.118in 3.0mm **BLADE HOLE DIAMETER** 0.19in 9.7mm **WEIGHT** 5.5oz 156g **GRIND** Hollow **CLIP** Tip-up/Ambidextrous



## **204UF**

### TRI-ANGLE SHARPMAKER STONE —ULTRA FINE

Ultra fine accessory stone fits the Sharpmaker base and puts an exceptionally fine scratch pattern on your edge for hairpopping sharpness. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

## 204F

### TRI-ANGLE SHARPMAKER STONE —FINE

Replacement fine-grit (white) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

## 204M

### TRI-ANGLE SHARPMAKER STONE — MEDIUM

Replacement medium-grit (brown) stone for your Sharpmaker. Sold individually. Made in USA. 7" X 0.5" (178mm X 13mm)

### DIAMOND TRIANGLES

Accessory diamond-impregnated steel triangles fit your Tri-Angle Sharpmaker base for aggressive stock removal of exceptionally dull edges or edge re-profiling. Sold as a pair. Made in China. 7" X 0.5" (178mm X 13mm)

204UF

204F

204M

2040

### TRI-ANGLE SHARPMAKER DVD

This step-by-step instructional DVD teaches you everything you need to know to use our Sharpmaker to sharpen virtually every cutting

# BENCH STONES

Spyderco's ceramic bench stones are similar to conventional sharpening stones, but are made from ultra-hard alumina ceramic material. They are ideal for traditional hand-held sharpening methods, especially for wood chisels, plane irons, and similar bladed tools.



## 302F

### FINE BENCH STONE

Fine-grit bench stone comes in a light blue polymer case with non-skid rubber feet. Made in USA.

## 302M

### MEDIUM BENCH STONE

Medium-grit bench stone comes in a dark blue polymer case with non-skid rubber feet. Made in USA.

## 302UF

### **ULTRA-FINE BENCH STONE**

Ultra-fine-grit bench stone comes in a black polymer case with non-skid rubber feet. Made in USA.



## 306UF

### 3X8 ULTRA-FINE BENCH STONE

This ultra-fine, ultra-thin ceramic bench stone comes in a leather sleeve pouch and offers an extra-wide sharpening surface. Made in USA.

## PRODUCT SPECS

## TRI-ANGLE SHARPENER ULTRA-FINE

**OVERALL** 7" X 0.5" (178mm X 13mm) ORIGIN USA Sold Individually

### TRI-ANGLE SHARPENER FINE

**OVERALL** 7" X 0.5" (178mm X 13mm) **ORIGIN** USA Sold Individually

### TRI-ANGLE SHARPENER MEDIUM

**OVERALL** 7" X 0.5" (178mm X 13mm) **ORIGIN** USA Sold Individually

### DIAMOND TRIANGLES

**OVERALL** 7" X 0.5" (178mm X 13mm) **ORIGIN** China Sold as a pair

### TRI-ANGLE SHARPMAKER DVD

ORIGIN USA Sold Individually

### FINE BENCH STONE

**Overall:** 2" x 8" x .5" (51mm x 203mm x 13mm) ORIGIN USA

### **MEDIUM BENCH STONE**

**OVERALL** 2" x 8" x .5" (51mm x 203mm x 13mm) ORIGIN USA

### **ULTRA-FINE BENCH STONE**

**OVERALL** 2" x 8" x .5" (51mm x 203mm x 13mm) ORIGIN USA

### 3X8 ULTRA-FINE BENCH STONE

OVERALL 3" x 8" (76.2mm x 203.2mm) ORIGIN USA



Spyderco

# POCKET STONES

Spyderco's ceramic pocket stones are small and lightweight and most come complete with a protective suede carry case that doubles as a non-slip base. The ideal choice for edge touch ups in the field, they easily fit in a pack, survival kit, or bug-out bag and only add a few ounces of weight to your load.



303

case. Made in USA.

x 3.2mm)

Fine-grit white stone with suede

1" x 5" x .125" (25mm x 127mm

## 303MF

### DOUBLESTUFF MEDIUM/FINE

Fine and medium grit, 303 stones, permanently bonded back to back. This offers both grit options in a single package. Made in USA. 1" x 5" x 0.25" (25mm x 127mm x 6.4mm)



### **SLIP STONE**

perfect stone for sharpening

305M1

POCKET STONE - MEDIUM

This hand-held medium-grit

everything from dental

implements to craft tools.

Stone only. Made in USA.

3.18" x 1.31" (81mm x 33mm)

pocket stone is perfect for field

use on knives and for sharpening

The slip stone has a teardrop-shaped cross section that makes it the gouges and other tools with concave cutting edges. Its wide, flat surfaces work great for conventional edges, and its narrow edge can be used to sharpen serrated edges. Suede case included. Made in USA.

# GOLDEN STONE

**GOLDEN STONE** 

Shaped like a duck's foot, the Golden stone is a compact, versatile sharpening device that automatically sets the proper sharpening angle. Hold it by the narrow end and place the scalloped end on a flat surface. Tilting the stone from side to side creates a 20-degree sharpening angle on the outer edges. Just keep the plane of your blade vertical and draw the edge alternately along each side to sharpen. Other features allow easy sharpening of scissors, serrated edges, and pointed objects and its suede carry case also acts as a non-slip tabletop pad. Made in USA.



Spyderco's ceramic files are tailor-made for sharpening small, detailed tools like woodcarving tools, gouges, and dental devices. They are also extremely popular among gunsmiths for deburring and detail finishing. Available individually or as a set in a suede, snap-close pouch, our ceramic files include round, square, triangle, and slip (teardrop) shapes.



Set of all four files in a snap-close suede pouch. Made in USA.

### ROUND CFRAMIC FILE

(sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

### SOUARE CERAMIC FILE

(sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

### TRIANGLE CERAMIC FILE

(sold individually). Made in USA. Approx. 5" x .25" (127mm x 6.4mm)

SLIP STONE CERAMIC FILE

(sold individually). Made in USA, Approx. 5" x .25" (127mm x 6.4mm)

## PRODUCT SPECS

### DOUBLESTUFF MEDIUM/FINE

**OVERALL** 1" x 5" x 0.25" (25mm x 127mm x 6.4mm) ORIGIN USA

### **MEDIUM STONE**

**OVERALL** 1" x 5" x .125" (25mm x 127mm x 3.2mm) Sold Individually

### FINE STONE

**OVERALL** 1" x 5" x .125" (25mm x 127mm x 3.2mm) ORIGIN USA

### **POCKET STONE - MEDIUM**

**OVERALL** 3.18" x 1.31" (81mm x 33mm) Origin USA

### POCKET SLIP STONE

**OVERALL** 4" x 2" (101.6mm x 50.8mm) Large Radius: 0.244" (6.19mm) Small Radius: 0.063" (1.52mm) **ORIGIN** USA

### **GOLDEN STONE**

**OVERALL** 7.188" x 3" x 0.25" (182.4mm x 76.2mm x 6.35mm) **ORIGIN** USA

### **CERAMIC FILE SET**

OVERALL Approx. 5" x .25" (127mm x 6.4mm) ORIGIN USA





x 3.2mm)

303V

Medium-grit brown stone with

1" x 5" x .125" (25mm x 127mm

suede case. Made in USA

# ACCESSORIES



holds a closed folding knife up to 5-1/2 inches long. A full-length zipper provides security and easy access and its plush lining protects your knife against scratches. The perfect accessory for your favorite folders, it is embossed with a gold Spyderco bug.

### ZIP POUCH - SMALL

This smaller zippered pouch features the same quality construction as the larger version, but is sized for knives up to 4-1/2 inches long when closed.







Store, protect, and transport your Spyderco folding knives in style with these durable multi-pocket packs. Made from tough black polyester denier, they feature oversized plastic viewing pockets that hold knives securely in place without marring or scratching. Multiple Velcro closures, an adjustable shoulder strap, and an embroidered gold Spyderco logo complete the package and make the SpyderPac a

must-have accessory for every serious

KNIFE STANDS SMALL/LARGE

These clear acrylic diamond-shaped

stands display your favorite knives in

the open position. Just place the knife's

edge in the notch in the stand to hold it

upright and display it proudly. Stands

feature a molded Spyderco "bug" logo

and are sold in boxes of 24.

SP1 SpyderPac - Large 30 pockets SP2 SpyderPac - Small 18 pockets

knife enthusiast.

# Balto

BaliYo offers a new concept in pens. It provides safe unlimited creative motion anytime, anywhere, even while sitting. 100% U.S.A. Made using high-performance materials and manufacturing.

### What is a BaliYo?

Constructed from three pieces of close-tolerance polymer, the center body is a pressurized ball point pen pivoting between to two parallel arms. The positioning dynamics of the pivots allow you to swing and rotate the pen, changing its speed and force of gravity while flipping and twirling. Refined symmetry with even weight ratio (endto-end and side-to-side) balances the pen through motion and force. With practice you can learn sophisticated moves, two-handed tricks, quick-flips, spins, aerials and how to manipulate combinations of these.



## PRODUCT SPECS

7IP POLICH LARGE **OVERALL** 6.5" x 3" (165mm x 76mm)

ZIP POUCH SMALL **OVERALL** 5.5" x 2.25" (139mm x 57mm)

KNIFE STAND SMALL **OVERALL** 2.5" (64mm)

KNIFE STAND LARGE: **OVERALL** 3.5" (89mm)

SPYDERPAC LARGE

**POCKET DIMENSIONS** approx. 4.5" x 2.5" (114mm x 63.5mm)

SPYDERPAC SMALL POCKET DIMENSIONS approx. 4.5" x 2.5"

ADDITIONAL COLORS OF THE USA MADE BALIYO ARE AVAILABLE.

\* Spyderco

ZA MARKATA BARRANA ZA

# REPLACEMENT PARTS KITS

Some people can't afford to be without their knives. For them, we offer Replacement Parts Kits that provide all the parts necessary to perform their own simple repairs to a lightweight Delica4 or Endura4 knife.

Please reference our warranty information for our policy on end-user maintenance.

## C10KIT

### ENDURA PARTS KIT

Includes all parts necessary to repair or refurbish any version of the Endura4 lightweight

## C11KIT

### DELICA PARTS KIT

Includes all parts necessary to repair or refurbish any version of the Delica4 lightweight

### REPLACEMENT CLIPS

ACCESSORIES 56

Spyderco offers replacement clips and clip screws for all of its current-production folding knives. We also maintain limited supplies of clips and screws for discontinued knives and make them available as long as supplies last. Please contact the Spyderco Factory Outlet at 800-525-7770 X107 or sfo@spyderco.com to inquire about the availability and price of a replacement clip for your specific knife.



## GCLIP

### SHEATH MOUNT G-CLIP

A versatile sheath mount clip that provides a wide variety of carry options. A standard feature of our fixed-blade knife sheaths, it is also a popular aftermarket accessory for other sheaths and is the mounting hardware of choice for many custom makers. The G-Clip attaches to a sheath with two stainless steel Chicago screw sets and two rubber washers using a T-10 Torx wrench (not included). The clip features multiple mounting holes that can be set for vertical (handle up or handle down). horizontal, forward, and backward cants. It fits belts up to 1-1/2 inches wide and also functions as a spring clip for direct attachment to pockets and clothing. The G-Clip attaches to either side of Spyderco sheaths,

e of Spyderco sheams, allowing them to be easily configured for inside-the-waistband carry and either edgeforward or edge-back orientation.



## MOLI

### **MOLLE ADAPTER**

MOLLE (Modular Lightweight Load-carrying Equipment) is a system of load-bearing equipment based on a grid of nylon webbing. It allows the modular attachment of pouches and other equipment to achieve customized and mission-specific configurations. Spyderco's MOLLE Adapter Plate allows end users to quickly and easily mount their Spyderco sheath knives to any MOLLE platform with a vertical (handle-up or handle-down) or horizontal orientation. This kit of components includes a Boltaron® adapter plate that attaches with one or two MALICE® Clips (included). Screws, washers, and Chicago screw posts are then used to mount your sheath using its existing G-Clip holes. The kit includes detailed instructions and all necessary hardware, including an optional Velcro® strap that can be used as a secondary retention device. In addition to Spyderco sheaths, this kit also works with the MOLLE attachment of any sheath currently configured for a small or large Tek-Lok™ hardware.



Teach your kids how pocketknives work and enjoy a fun family project at the

pocketknife that folds just like the real thing, but

is entirely made of wood and has no sharp edges.

For ages 7 and up, this fun kit includes complete

step-by-step instructions. No clip.

same time. This easily assembled kit yields a full-scale model of the Dragonfly

## PRODUCT SPECS

C10/C11 PARTS KIT

**SHEATH MOUNT G-CLIP** 

**MOLLE ADAPTER** 

SPYDERCO LAPEL BUG PIN

### RFAD1

0.5in square pewter bead.

### BEAD1LY

0.5in square pewter bead with paracord lanyard.

### RFAD2

0.5in round pewter bead.

### RFAD21Y

0.5in round pewter bead with paracord lanyard.

### SPYDERCO USB FLASHDRIVES

DRAGONFLY WOODEN KNIFE KIT

## SPYDERCO WARRANTY INFORMATION

### SPYDERCO WARRANTY

Spyderco knives are designed and built for use as cutting tools. Use of our knives for any purpose other than cutting is considered abuse and is not covered by warranty. Like all tools, Spyderco knives require proper maintenance to function properly and are subject to normal wear and tear. Knives put to hard use for extended periods of time may eventually reach the end of their service life and should be retired from use and replaced.



### WARRANTY INFORMATION:

- ✓ Spyderco warrants that all of our products are free from defects in material and workmanship.
- ✓ Repairs to your knife performed by any source other than Spyderco Inc. unconditionally void the knife's warranty
- ✓ Spyderco's warranty does not cover loss, theft, or damage caused by abuse, misuse, improper handling, alterations, accident, neglect, disassembly, or improper sharpening.
- ✓ If a knife fails to function as it was designed, we will examine its condition upon its return to Spyderco, determine the cause of the failure and respond in an appropriate manner.
- ✓ If we determine there is a defect in the manufacture/materials/workmanship, Spyderco will repair or exchange that product for the same model or one of equal value at our expense.
- ✓ If a problem with a returned knife is determined to be caused by reasons other than a defect in manufacture/materials/workmanship, Spyderco will determine whether the product can be repaired and inform you of the cost to you to have Spyderco perform that repair service. Upon authorization and payment we will perform the repair.
- ✓ If Spyderco is unable to improve the condition of a knife, we will return it to you with the recommendation it be retired from use. All costs associated with shipment of the product(s) are the responsibility of the customer.

### REPAIR INFORMATION:

Spyderco offers a variety of sharpening and repair services. Depending on the repairs necessary to restore the function of your knife, a fee may be required. Please reference the website for more detailed information regarding our repair fees and services.

Replacement Clip Kits may be purchased directly through SFO (Spyderco Factory Outlet Store) by calling 800-525-7770 ext 107 or 303-279-8383, ext 107 or by e-mail at <a href="mailto:sfo@spyderco.com">sfo@spyderco.com</a>.

© Toll free: **800-525-7770 X255** © Phone: **303-279-8383 X255** 

**№** E-mail: customerservice@spyderco.com

### WHERE TO SEND YOUR KNIFE:

When sending your knife to us for warranty service or repair, please include a description of the problem and how it occurred. Please also provide a company or individual name, a physical return address (no P.O. boxes please), and a daytime phone number. We recommend shipping your knife in a box, not a padded envelope, and shipping by UPS or registered mail for your tracking purposes.

### **PLEASE SHIP TO:**

SPYDERCO, INC. ATTN: Warranty and Repair 820 Spyderco Way Golden, Colorado 80403

### RELEASE, ASSUMPTION OF RISK, WAIVER OF LIABILITY AND INDEMNITY AGREEMENT:

By purchasing any item produced by Spyderco, Inc. the buyer assumes responsibility to ascertain and follow all applicable federal, state, local and international laws in having, owning, carrying, shipment, transporting, and use of any Spyderco product. The buyer expressly agrees to indemnify and hold harmless Spyderco, Inc. for all claims resulting directly or indirectly from the purchase, possession, ownership, transportation or use of the item in violation of applicable federal, state and local laws or regulations. Spyderco is not liable for misuse of any Spyderco knife or product purchased either directly from Spyderco or from a reseller. You must be 18 years of age to purchase Spyderco knives. This warranty gives you specific legal rights. You may have other rights, which vary from state to state. Information in this catalog is subject to change without notice. Modification of products, materials, measurements, technical specifications and availability can occur. Contact Spyderco or visit our web site at www.spyderco.com for the most up-to-date information on our products and their availability.

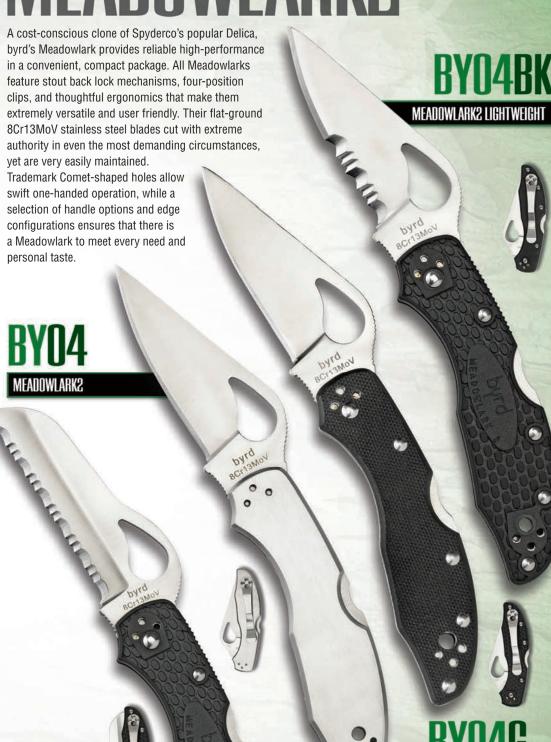
# BYRD KNIVES



also make very affordable gifts for friends who are new to knives.



# MEADOWLARK2



## PRODUCT SPECS

### CARA CARA2 RESCUE LIGHTWEIGHT

CLOSED 4.75in 121mm

OVERALL 8.68in 220mm

BLADE 3.93in 100mm

EDGE 3.55in 85mm

EDGE CONFIGURATION S

BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 3.8oz 108g GRIND Hollow Origin China

### CARA CARA2 G-10

CLOSED 4.78in 121mm OVERALL 8.53in 217mm EDGE 3.25in 83mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 4.5oz 128a

### CARA CARA2 LIGHTWEIGHT

CLOSED 4.78in 121mm OVERALL 8.53in 217mm EDGE 3.25in 83mm EDGE CONFIGURATION P, PS BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 3.4oz 96g Grind Full-flat

### CARA CARA2

CLOSED 4.78in 121mm OVERALL 8.53in 217mm EDGE 3.25in 83mm EDGE CONFIGURATION P, PS BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 5.7oz 162g

### MEADOWLARK2 RESCUE LIGHTWEIGHT

BLADE 3.05in 77mm
EDGE 2.78in 71mm
EDGE CONFIGURATION S
BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 2.7oz 77g **GRIND** Hollow

### MEADOWLARK2

CLOSED 3.95in 100mm OVERALL 6.85in 174mm **BLADE** 2.90in 74mm EDGE 2.50in 64mm EDGE CONFIGURATION P, PS BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 3.8oz 108g **ORIGIN** China

### MEADOWLARK2 G-10

CLOSED 3.95in 100mm OVERALL 6.85in 174mm BLADE 2.90in 74mm EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13Mo\ WEIGHT 3.0oz 85q GRIND Full-flat Origin China

### MEADOWLARK2 LIGHTWEIGHT

MEADOWLARK2 G-10

MEADOWLARK2 RESCUE LIGHTWEIGHT

CLOSED 3.95in 100mm OVERALL 6.85in 174mm **BLADE** 2.90in 74mm EDGE 2.50in 64mm EDGE CONFIGURATION P, PS BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 2.5oz 71g







If you're a fan of small knives. you owe it to yourself to give the Robin2 a close look. Inspired by the best-selling Spyderco Dragonfly. the cutting power of this amazing knife easily rivals that of larger, heavier knives, but in a compact, pocket-friendly size. Available with a choice of a textured black G-10 handle and full stainless steel liners or a lightweight FRN handle with internal liners, the Robin2 features advanced ergonomics and a pronounced forefinger choil that make it comfortable in hands of all sizes. A four-way clip makes the Robin2 completely ambidextrous and also allows it to serve as a handy money clip.

ROBIN2 LIGHTWEIGHT

byrd

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### BYRD TERN SLIPIT

The byrd Tern provides all the advantages of Spyderco's acclaimed onehand-opening, non-locking, clip-carry SLIPIT knives in an extremely economical package. Its drop-point blade is held open by pressure of the handle's back spring on a notched joint at the pivot. A forefinger choil allows you to choke up for control during use and provides an extra measure of safety against accidental closure. Textured black G-10 scales provide a secure, slip-free grip and a reversible deep-pocket wire clip allows both left and right-side tip-up carry. Versatile, economical, and socially friendly, the Tern is in many ways the perfect modern pocketknife.

The Wings SLIPIT is a uniquely functional fusion of traditional pocketknife style and modern functionality. Like a classic twin-blade, slip joint pocketknife, it offers the cutting potential of two blades; however, the Wings adds the versatility of a subtly-curved PlainEdge blade and a powerhouse serrated sheepfoot blade. Both nonlocking blades can be opened with only one hand via the ambidextrous Comet-shaped blade hole and are held open by firm spring pressure on the blade tangs. The handle is built on a foundation of full-length stainless steel liners nestled between textured black G-10 scales and stainless steel bolsters. A four-position hourglass clip allows you to carry the Wings in all possible

WINGS SLIPIT G-10

\*not for use with both blades open at the same time

## PRODUCT SPECS

FLIGHT
CLOSED 4.55in 116mm
OVERALL 7.88in 200mm
BLADE 3.33in 85mm EDGE 3.00in 76mm
EDGE CONFIGURATION P, PS
BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 5.7oz 162g GRIND Hollow

### CROSSRILI

ROBIN2 G-10

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CLOSED 4.55in 116mm OVERALL 7.80in 198mm EDGE 3.08in 78mm
EDGE CONFIGURATION P. PS
BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 5.7oz 162g **ORIGIN** China

### HAWKBILL BYRD LIGHTWEIGHT

CLOSED 3.95in 100mm OVERALL 6.85in 174mm EDGE CONFIGURATION S BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 2.6oz 74g GRIND Hollow ORIGIN China

### RORINZ LIGHTWFIGHT

CLOSED 3.30in 84mm OVERALL 5.70in 145mm BLADE 2.40in 61mm EDGE 1.87in 47mm EDGE CONFIGURATION P, S BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 2.1oz 60g ORIGIN China

### ROBINZ

CLOSED 3.30in 84mm OVERALL 5.70in 145mm **BLADE** 2.40in 61mm **EDGE** 1.87in 47mm EDGE CONFIGURATION P, S BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13Mo GRIND Full-flat Origin China

### ROBIN2 G-10

CLOSED 3.30in 84mm OVERALL 5.70in 145mm BLADE 2.40in 61mm EDGE 1.87in 47mm
EDGE CONFIGURATION P
BLADE THICKNESS 0.098in 2.5mm STEEL 8Cr13MoV WEIGHT 2.5oz 71g GRIND Full-flat

### BYRD TERN SLIPIT

CLOSED 3.65in 93mm OVERALL 6.40in 163mm EDGE 2.17III 35IIIIII EDGE CONFIGURATION P BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 2.1oz 60g GRIND Full-flat Origin China

### WINGS SLIPIT

CLOSED 3.77in 96mm OVERALL 6.54in 166mm BLADE 2.70/2.77in 69/70mm EDGE 2.25/2.25in 57/57mm EDGE CONFIGURATION P and S BLADE THICKNESS 0.118in 3.0mm STEEL 8Cr13MoV WEIGHT 3.4oz 96g GRIND Hollow Origin China

# STEEL ELEMENTS

he purpose of this guide is to provide a detailed look into Steel. The world of Steel is as fluid as molten metal. It is ever-evolving. as it relates to knives and knife knuts. There is no clear cut answer as to which is the best steel. We have different requirements and preferences. you are left with a batter that is ready to bake

Our hope, is this guide will help you understand the world of steel a bit better and perhaps assist you in better defining what your own preferences are and why.



A word of caution, this information is not intended to be all-inclusive, nor could it ever be.

We at Spyderco, just like all other people, gravitate towards superior products. We are committed to using the best materials available at or diffuse. Different elements diffuse at different the time. As the world of steel evolves, so do our products. There are over 3000 different types of steel, each having its own positive and negative attributes. In order to determine your own preferences, it is perhaps best to first understand steel and form inclusions or possibly combine the history of steel and how it is made.

Although an exact date of discovery is not known, man has been forging steel for as long as controlled by the austenite grain size of the steel he's been working iron. Ironworkers learned to make steel by heating wrought iron and charcoal (a source of carbon) in clay boxes for a period of several days. By this process the iron absorbed enough carbon to become a true steel.

Iron by itself is a relatively soft metal, it does not hold a good edge. However, if you add Carbon it hardens the iron, making steel. Steel has proven to be ideal for making edged weapons.

At a very simplified level, making steel is like baking a cake. You follow a precise recipe to

achieve the type of cake (steel) that you desire. You begin with flour (iron) and from there you add various ingredients (elements). These Steel as a matter of opinion is very subjective additional ingredients will determine what type of cake (steel) you end up with. Once you have added all of the additional ingredients (elements) (heat treat). Baking (heat treating) is just as much a part of the "recipe" as the ingredients (elements). If not done properly, several properties can suffer. Once baked, you have a new – completely different – finished product. Your cake will forever be a cake, it can never go back to being batter. Of course steel can be remelted to a molten state, but that simply is the beginning of becoming a new type of steel.

> Steel is an alloy of iron and carbon; just as bronze is an alloy of copper and tin. Historically, steels have been prepared by mixing the molten materials. Alloying elements are melted and dissolved into molten iron to make a steel. The molten steel is cast into an ingot, which is then rolled out (while it is still hot) and shaped much like you would roll out cookie dough. As the steel begins to slowly cool below the critical temperature, things start to happen inside the steel. At these elevated temperatures, alloying elements are able to move around in the steel. rates, (typically the larger the atom, the slower it diffuses). If the alloying contents are too high for some elements to assimilate with, the excess will separate or segregate out of the with another element to form large undesirable carbides. These diffusional processes are also – grains are little packets of specifically oriented crystals. Grain boundaries act as barriers to diffusion, the smaller the grains, the more boundaries, and the slower the steel. This limits the performance capabilities of the steel both in corrosion resistance, and in wear resistant carbide formation.

More recently, Powder Metallurgy has become the chosen method of preparation. The difference in the processing of a powdered metal allows for steel chemistries not possible with traditional steel-making practices. The

process starts out the same as wrought steels alloying elements are added and dissolved into molten iron. Then comes the main difference. The molten steel is atomized (misted into microscopic droplets) into liquid nitrogen where the steel is instantly frozen, leaving no time for diffusional processes. The chemistry of the resulting powder is identical to that in the molten vat. Additionally, there are no inclusions or large carbides that form. The austenite grain size is the size of the powder at the very largest. which is small. The powder is then cleaned and sorted by size and then the remaining ideal powder is sintered in a hot isostatic press to solidify the steel. Sintering is heating the steel to a temperature just below its melting point, and then pressing it together at high pressures to solidify or remove the voids between powder spheres. This allows for drastic changes in the steel mistry namely in carbon and vanadium. A larger volume of the highly wear resistant vanadium carbides form upon heat-treating. Since Vanadium has a greater propensity to interact with carbon and form carbides than it does with Chromium, most of the excess carbon is utilized in the formation of vanadium carbides. These leave the Chromium free to help keep the steel corrosion resistant. The result is a premium steel product with properties of exceptional wear-resistance and good corrosion-

Heat treating the steel to its critical temperature allows the carbon atoms to enter into the crystalline molecules of the iron which have expanded due to the heating. Quenching the steel at this point causes the molecules to contract, trapping the carbon atoms inside.

More specifically, the process of hardening steel by heat treatment consists of heating steel to a temperature at which austenite is formed. Austenite has the property of dissolving all the free carbon present in the steel. Quenching is





then used to "freeze" the austenite changing it to martensite. These treatments set up large internal strains in the steel: these are relieved by tempering (further heating the steel at lower temperatures). Tempering the steel decreases the hardness, strength and brittleness. It however, increases the ductility and toughness.

Steels are classified accordingly with the elements used in production. These classifications are, Carbon Steels, Alloy Steels, High-Strength Low-Alloy Steels, Stainless Steels, Tool Steels and Exotic Steels (non steel).

- CARBON STEELS contain varying amounts of carbon and not more than 1.65% of manganese and .60% of copper. There are 3 types of Carbon Steels, Low (.3% or less), Medium (.4-.7%) and High (.8% and up). High carbon is commonly used for knives.
- ALLOY STEELS have a specified composition, containing certain percentages of vanadium, molybdenum, or other elements, as well as larger amounts of manganese, silicon, and copper than do regular carbon steels.
- HIGH-STRENGTH LOW-ALLOY STEELS known as HSLA steels are relatively new. They cost less than do regular Alloy Steels because they contain only small amounts of the expensive alloying elements. They have been specially processed, however, to have much more strength than Carbon Steels of the same
- + STAINLESS STEELS contain a minimum of 12% Chromium. The Chromium provides a much higher degree of rust resistance than Carbon Steels. Various sources site differing minimum amounts of Chromium required to deem a steel as stainless (10-13%). It is important to note, that the amount of Chromium needed can be

- dependant upon the other elements used in the steel.
- + TOOL STEELS contain Tungsten, Molybdenum and other alloying elements that give them extra strength, hardness and resistance to wear.
- **EXOTIC STEELS** are generally accepted as steel, but by definition are not steel. Examples of Exotic Steels include H1. ZDP-189, Talonite and Titanium.

There is an old proverb, "There was never a good knife made of bad steel." This statement, just like steel itself, is completely subjective as it relates to knives and knife knuts. We hope this information provides you with a foundation to make your own determinations where steel is concerned.

## STEEL TERMS

- metal in a solid solution: a material that results when two or more elements combine in a solid
- AUSTENETIZED The basic steel structure state in which an alloy is uniformly dissolved into
- CRITICAL TEMPERATURE The temperature at which steel changes its structure to austenite in preparation for hardening.
- CORROSION RESISTANCE The ability of a material to resist deterioration as a result of a reaction to its environment. Provided by the elements Chromium (Cr), Copper (Cu), Molybdenum (Mo) and Nitrogen (N).
- **DUCTILITY** The ability of a material to be stretched or drawn, plastically deform appreciably before fracturing. Provided by the element Manganese (Mn).
- EDGE RETENTION The ability of a material to resist abrasion and wear. Provided by the elements Carbon (C), Chromium (Cr), Manganese (Mn), Nitrogen (N) and Vanadium
- + GRIT The physical size of the austenite grains during austenizing. The actual size can vary due to thermal, time and forging considerations.
- + HARDNESS The resistance of a steel to deformation or penetration analogous to strength. Provided by the elements Carbon (C), Chromium (Cr), Cobalt (Co), Molybdenum

- (Mo), Nitrogen (N) and Phosphorus (P)
- HARDENABILITY The ability of a steel to be hardened by a heat treating process. Provided by the elements Manganese (Mn), Molybdenum (Mo) and Tungsten (W).
- HEAT TREATING A controlled heating and cooling process to prescribed temperatures and the limits for the purpose of changing the physical properties and behavior of the metal.
- + IMPACT STRENGTH The ability of a material to resist cracking due to a sudden force.
- + MARTENSITE A very hard and brittle steel with a distorted body centered tetragon crystal structure.
- + PRECIPITATION The separation of a substance that was previously dissolved in another substance.
- QUENCHING Soaking of steel that has reached a high temperature (above the recrysallization phase) in a medium of air, liquid, oil or water to rapidly cool it. Quenching steel creates
- ROCKWELL TEST A measurement of steel hardness based on the depth of penetration of a small diamond cone pressed into the steel under a constant load.
- + TEMPERING Slow, steady heating of martensite steel to just below recrystallization temperature followed by a controlled consistent cooling phase for the purpose of slightly softening the steel, precipitating carbides, stress relieving.
- + TENSILE STRENGTH Indicated by the force at which a material breaks due to stretching. Provided by the elements Chromium (Cr) and Manganese (Mn).
- + TOUGHNESS The ability of a material to resist shock or impact. Provided by the elements Chromium (Cr).
- + YIELD STRENGTH The point at which steel becomes permanently deformed; the point at which the linear relationship of stress to strain changes on a Stress/Strain curve.







## 2013 SPYDERCO STEEL CHART

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STEEL	CARBON	CHROMIUM	COBALT	NIOBIUM	COPPER	MANGANESE	MOLYBDENUM	NICKEL	NITROGEN	PHOSPHORUS	SILICON	SULFUR	TUNGSTEN	VANADIUM
1095	0.90-1.03					0.30-0.50				0.04		0.05		-
5160	0.56-0.64	0.70-0.90				0.75-1.00	-			0.04	0.15-0.30			
52100	0.98-1.10	1.30-1.60				0.25-0.45	4.00			0.03	0.15-0.30	0.03		
154CM 20CV	1.05 1.90	14.00 20.00	-			0.30	4.00		-	-	0.30		0.60	4.00
420J2	0.15	12.00-14.00			-	1.00	1.00			0.04	1.00	0.03	0.60	4.00
420 Modified	0.13	13.60				0.50		-			0.75	0.03		0.30
425 Modified	0.40-0.54	13.50-15.00				0.50	0.60-1.00			0.04	0.80	0.03		0.10
440A	0.65-0.75	16.00-18.00				1.00	0.75			0.04	1.00	0.03		
440B	0.75-0.95	16.00-18.00				1.00	0.75			0.04	1.00	0.03		-
440C	1.00	17.50				0.50	0.50			0.04	0.30	0.03		
440XH	1.60	16.00				0.50	0.80	0.35			0.40			0.45
8Cr13MoV	0.80	13.00			-	0.40	0.15	0.20		0.02	0.50	0.01		0.10
9Cr18Mo	0.95	16.00				0.30	0.50	0.10		0.02	0.50	0.01		
A-2	1.00	5.25			-	0.85	1.10			0.00	0.35	0.00		0.25
ATS-34 ATS-55	1.00	14.00 14.00	0.40		0.20	0.40 0.50	4.00 0.60			0.03	0.35 0.40	0.02		
AUS-10	0.95-1.10	13.00-14.50	0.40		0.20	0.50	0.10-0.31	0.49		0.04	1.00	0.03		0.10-0.27
AUS-6	0.55-0.65	13.00-14.50	-			1.00	0.10°0.01	0.49	-	0.04	1.00	0.03		0.10-0.27
AUS-8	0.70-0.75	13.00-14.50				0.50	0.10-0.30	0.49		0.04	1.00	0.03		0.10-0.26
BG-42	1.15	14.50				0.50	4.00			-	0.30			1.20
Cobalt Special	0.95-1.15	15.00-17.00	2.00-3.00			0.30-0.50	1.0-2.0	0.25		0.03	0.60-0.70	0.01	0.20-0.30	0.20-0.30
CPM™ 3V	0.80	7.50			- T		1.30							2.75
CPM 9V	1.78	5.25		-		0.50	1.30	-			0.90			9.00
CPM 10V	2.45	5.25				0.50	1.30			-	0.90			9.75
CPM 15V	3.40	5.25				0.50	1.30				0.90			14.50
CPM M4	1.40	4.00				0.30	5.25				0.55	0.06	5.50	4.00
CPM S30V CPM S35VN	1.45 1.38	14.00 14.00		0.50			2.00 2.00			-				4.00 3.00
CPM S60V(440V)	2.15	17.00		0.50		0.40	0.40				0.40			5.50
CPM S90V(420V)	2.13	14.00	-			0.40	1.00				0. <del>4</del> 0			9.00
CPM S110V	2.90	15.25	2.50	3.00		0.40	2.25	-		-	0.60		0.20	9.10
Cronidor 30	0.35	16.00				1.00	1.10	0.50	0.50		1.00			
Cru-Wear®	1.10	7.50	-			0.35	1.60			-	1.10		1.15	2.40
CTS™ B52	0.98-1.10	1.30-1.60				0.25-0.45					0.15-0.30			
CTS B75P	1.10-1.20	14.0-15.0				0.50	3.80-4.20			-	0.30			1.00-1.50
CTS BD1	0.90	15.50				0.60	0.30			-	0.37			0.10
CTS BD30P	1.50	14.00				0.50	2.00	-			0.30			4.00
CTS 204P	1.90	20.00				0.30	1.00				0.60		0.65	4.00
CTS XHP	1.60 2.20	16.00	-			0.50	0.80	0.35		-	0.40			0.45
CTS 20CP CTS 40CP	0.95-1.20	13.00 16.0-18.0				0.50 1.00	1.30 0.75				0.90 1.00	-		9.30
D-2	1.55	11.50				0.35	0.73				0.45			0.80
Elmax	1.70	18.00				0.30	1.00			-	0.80			3.00
GIN-1	0.90	15.50	-			0.60	0.30			0.02	0.37	0.03		
H-1	0.15	14.00-16.00				2.00	.50-1.50	6.00-8.00	0.10	0.04	3.00-4.50	0.03		
Hitachi Aogami Super B	lue Steel1.40-1.50	0.30-0.50				0.20-0.30	0.30-0.50			0.03	0.10-0.20	0.00	2.00-2.50	0.50
K390	2.47	4.20	2.00			0.40	3.80				0.55		1.00	9.00
M-2	1.00	4.15				0.30	5.00				0.30		6.40	1.95
M390	1.90	20.00				0.30	1.00				0.70		0.60	4.00
MBS-26	0.85-1.00	13.00-15.00	т			0.30-0.60	0.15-0.25			0.04	0.65	0.01		
MRS-30	1.12	14.00				0.50	0.60				1.00			0.25
N690Co 0-1	1.07 0.85-1.00	17.00 0.40-0.60	1.50			0.40 1.00-1.40	1.10	0.30			0.40 0.50		0.50	0.10
Sandvik 12C27	0.60	13.50				0.40		0.50		0.03	0.40	0.01	0.50	0.50
Sandvik 12C27 Mod.	0.60	14.50				0.40			-	0.03	0.40	0.01		-
VANEX 35	0.20	20.00				0.30	2.50		1.90		0.30			2.80
VANEX 75	0.20	21.20				0.30	1.30		4.20	-	0.30			9.00
Vascowear	1.12	7.75				0.30	1.60				1.20		1.10	2.40
VG-10	0.95-1.05	14.50-15.50	1.30-1.50			0.50	0.90-1.20			0.03	0.60			0.10-0.30
W-1	0.70-1.50	0.15				0.10-0.40	0.10	0.20		-	0.10-0.40		0.50	0.10
W-2	0.85-1.50	0.15				0.10-0.40	0.10	0.20	-	-	0.10-0.40		0.15	0.15-0.35
X-15TN	0.42	15.55				0.46	1.70	0.30	0.21	0.02	0.23	0.00		0.29
ZDP-189	3.00	20.00	Trace	Trace		0.50	1.40				0.40		0.60	Trace

## STEEL ELEMENTS



Increases edge retention and raises tensile strength. Increases hardness and improves resistance to wear and abrasion.



### CHROMIUM (Cr)

Increases hardenability, tensile strength and toughness. Provides wear and corrosion resistance. Above 12% it yields what is generally acknowledged as stainless steel.



Increases strength and hardness, and permits quenching in higher temperatures. Intensifies the individual effects of other elements in more complex steels.



**NIOBIUM (Nb)** (colombuim) Relative to knife blade applications, Niobium readily forms NbC carbide within the microstructure which is an extremely stable and hard form of metal carbide. Such carbides provide excellent wear resistance and edge retention for a blade application.



### COPPER (Cu)

Increases corrosion resistance.



### MANGANESE (Mn)

Increases hardenability wear resistance and tensile strength. Deoxidizes and degasifies to remove oxygen from molten metal. In larger quantities, increases hardness and brittleness



### MOLYBDENUM (Mo)

Increases strength, hardenability and toughness of steel. Improves machinability and resistance to corrosion. Prevents high temperature creep. Helps retain fine grain size and is an effective substitute for tungsten in many high-speed tool steels.



Adds strength and toughness



### NITROGEN (N)

Used in place of carbon for the steel matrix. The nitrogen atom will function in a similar

the carbon atom but offers unusual advantages in corrosion resistance



mproves strength, machinability and hardness. Creates brittleness in high concentration.



Increases strength. Deoxidizes and degasifies to remove oxygen from molten metal.



### SULFUR (S)

Improves machinability when added in minute quantities, but can decrease toughness.



### TUNGSTEN (W)

Adds strength, toughness and improves



Increases strength wear resistance and increases toughness. Limits grain size.

## **BLADE SHAPES**

### ASSIST BLADE

(Patented blunt tip) A hollow-ground blade with a blunt tip designed to prevent accidental punctures. Designed for cutting webbing, rope, seatbelts or clothing.



A blade with an upswept curving tip and a clipped point that may have a sharpened false edge. Named after Colonel James Bowie who made the shape famous in the 19th century American South.

### **DOUBLE-EDGED BLADE**

A blade with sharpened edges on both the bottom and spine of the blade or a symmetrical blade with two sharpened edges, like a dagger.

### **DROP-POINT BLADE**

A design popularized by the hunting knives of Bob Loveless and Bo Randall. The spine of the blade follows a convex arc to the point.

### HAWKBILL BLADE

A sharply curved blade sharpened on the concave side. Designed for cutting with a pulling stroke, it is commonly used by commercial fishermen for cutting line, webbing and netting.

### **LEAF-SHAPED BLADE**

A blade shape Spyderco has been developing and refining since the mid- 1990s. It has a more distinct point than a spear point blade.

### MODIFIED CLIP-POINT BLADE

A blade ground on the top (spine) in an angled or sweeping line downward to meet the point.

### **REVERSE "S" BLADE**

A blade shape resembling a backwards letter "S" with the tip curving downward and the widest portion of the blade curved in a convex arc.

### SHEEPFOOT BLADE

A blade with a blunt rounded tip and a straight cutting edge. The lack of a traditional point reduces the chances of accidental punctures around livestock, inflatable watercraft and during emergency cutting.

### **SPEAR POINT BLADE**

A blade shaped with an equal amount of curve on the spine and the cutting edge with a distinct separating grind line. The curves meet at the point to create a symmetrical blade shape.

### WHARNCLIFFE BLADE

A blade shape in which the point of the knife tapers downward from the spine to meet a straight cutting edge at the tip.





























## HANDLE MATERIALS & TERMINOLOGY

**ALMITE** A coating used on aluminum handles, similar to anodizing. It resists scratching and marring and can be tinted to any color.

**ANODIZED ALUMINUM** Subjecting aluminum to electrolytic action, coating the aluminum with a protective and decorative film.

**BI-DIRECTIONAL TEXTURING** A patented texture pattern molded into FRN handles that consists of opposing graduated steps radiating outward from the center of the handle It provides a secure, non-slip grip.

**CARBON FIBER** Graphite fibers (the size of a human hair) woven together then fused with epoxy resin. A lightweight material with a high level of tensile strength, it has a threedimensional appearance and is very costly to manufacture.

**FRCP** (Fiberglass Reinforced Co-Polymer) A tough, chemical and heat-resistant material that is extremely lightweight and versatile. An translucent or transparent and tinted with

FRN (Fiberglass Reinforced Nylon) A nylon injection molded. Lightweight and extremely strong, it is used in the manufacture of formed, textured knife handles.

**G-10** An epoxy-filled woven glass fiber that is rigid, impervious to temperature changes and chemicals and can be tinted into different colors. G-10 is an excellent knife handle

**KRATON®** A high-performance elastomer provides the flexibility, high traction, and sealing abilities of natural rubber, but with increased resistance to heat, weathering, and chemicals. Kraton is used in the manufacture of knife handles to provide a comfortable, secure grip.

MICARTA A composite of linen, canvas, or paper that is impregnated with epoxy resin and formed into sheets or blocks. Often used in knife handles, it is lightweight, durable and visually appealing. It can be polished or bead

NATURAL MATERIALS Natural materials such as jigged bone, leather, mother of pearl, abalone, stabilized woods and stone that are suitable for use in making and embellishing handles.

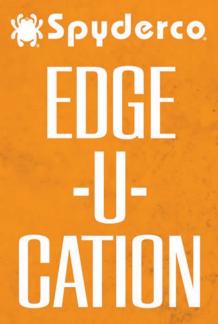
**NISHIJIN GLASS FIBER** A high-strength material similar to carbon fiber that replicates the Japanese nishijin woven textiles.

PEEL-PLY CARBON FIBER A carbon-fiberfilled epoxy resin laminate that has a textured manufacturing. After the machining of handle scales, the protective layer is removed to reveal a non-slip, high- traction texture.

**STAINLESS STEEL** Steel containing a minimum of 12.5% chromium, making the steel resistant to corrosion. The chromium oxide (CrO) in the steel creates a barrier to oxygen and moisture, thus inhibiting rust formation. Stainless steels are corrosion resistant, but not immune to rust.

**TITANIUM** A non-ferrous metal that is lightweight, highly corrosion resistant and has a high degree of tensile strength. It is ideally suited to use in the handles, liners and other components of folding knives.

VOLCANO GRIP Spyderco's trademarked waffle texture used on several of our FRN handled knife models. It consists of a continuous pattern of small squares that provides tactile resistance to slipping when gripped in the hand.



## EDGE GRINDS

### **PLAINEDGE**

A sharpened edge with no serrations or teeth, sometimes referred to as a "smooth" edge.

### **SPYDEREDGE**

An edge featuring Spyderco's twostep serration pattern consisting of one large and two small serrations. This pattern increases the cutting edge's surface area by up to 24%.

### HEHEREHERIERIERIER

### **COMBINATIONEDGE**

A blade with an edge that is partially PlainEdge and partially SpyderEdge.

### allellelle

### **TRAINER**

A purposely blunted blade that is identical in weight and proportion to its live counterpart and used for training and practice purposes. Spyderco trainers are red handled for easy identification.



## **BLADE COATINGS**

### **BLACK ELECTROPLATING**

A non-reflective coating bonded to steel using an electrostatic process. It reduces the steel's reflective property.

**DLC** (Diamond-like coating) is a mixture of sp2 (graphite) and sp3 (diamond) used for coating blades and parts to make them non-reflective and increase their wear resistance and corrosion resistance.

### TITANIUM CARBONITIRIDE COATING

A ceramic film coating that is extremely hard and less than 3 microns thick. It provides high abrasion resistance and a low friction coefficient.

DEEP-POCKET CLIP A knife clip designed to the end of the handle so very little exposed when it is

WIRE CLIP A clip made from formed heat-treated wire that is attached with a screw or barrel bolt. Some wire clips are designed for deep-pocket carry, while others position



METAL CLIP The most commonly stainless steel or titanium. They vary in shape, size, and finish designs. They may be attached to the handle with screws or barrel bolts and often may be adjusted

## SPYDERCO LOCK AND JOINT MECHANISMS

**BACK LOCK** A locking system positioned on the back of the handle that uses a rocker arm that pivots in the center. A lug on one end of the arm engages a notch in the blade's tang to lock the blade open.

**BALL BEARING LOCK** A patented compressive lock that wedges a stainless steel ball bearing between a fixed anvil and the blade tang. The ball also serves as a detent to hold the blade in the closed position.

### **BALL JOINT NON-LOCKING SYSTEM**

Designed by knifemaker Bob Terzuola, this is a slip-joint mechanism that prevents a knife blade from closing through pressure from ball bearings set into spring arms in the handle liners. The Ball Joint also serves as a half-stop for the blade for additional safety.

**BOLT ACTION LOCK** A locking mechanism designed by Blackie Collins that consists of a spring-loaded bolt that engages on a ramp on the tang of the blade to lock the blade open.

### **CHRIS REEVE INTEGRAL LOCK (RIL)**

Developed by custom knifemaker Chris Reeve the RIL is similar to the Walker LinerLock, but uses a lock bar that is integral to one of the handle scales.

**COMPRESSION LOCK** A lock that uses a bar from a split liner in the handle to wedge laterally between a ramp on the blade tang and the stop pin (or anvil pin).

**SLIPIT** Spyderco non-locking folding knives that open via one-hand operation with a pocket clip. SLIPIT blades are held open by spring pressure against a notch in the tang.

WALKER LINERLOCK A locking system developed by custom knifemaker Michael Walker that uses a a leaf-like spring split from the liner to wedge laterally against a ramped surface on the tang of the blade.

















# BLADE GRINDS

FALSE EDGE A sharpened secondary edge on the spine of a blade near the point. If

**FLAT SABER GRIND** A blade ground with flat bevels that extend from the centerline of the blade to the cutting edge. This grind portion of the blade for increased strength.

**FULL-FLAT GRIND** A blade ground with flat bevels that extend from the spine all the way to the cutting edge. This grind reduces drag during cutting and decreases overall weight.

**HAMAGURI** Also called an Appleseed or Moran grind, it describes a blade ground with by grinding on a slack grinding belt.

**HOLLOW GRIND** A blade with bevels that are

**SINGLE-BEVEL GRIND** Also called a chisel grind, this describes a blade that is beveled on only one side. It may be flat or hollow

**SWEDGE** An unsharpened bevel on the spine of a blade near the point. If it were sharpened it would be considered a false edge. A swedge reduces blade weight, enhances balance, and

**ZERO GRIND** A grind similar to a full-flat grind but without the secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

**ZERO-GROUND SABER** (Scandi) Similar to a flat- ground saber, but without a secondary bevel at the cutting edge. The plane of the bevel continues to create the cutting edge.

**FLAT SABER** FIII I -FI AT HAMAGURI HOLLOW SINGLE-BEVEL SWEDGE 7FR0



ZERO-GROUND SABER

## GLOSSARY

A black amorphous thermoplastic polymer with high impact strength

A coating used on aluminum handles similar to anodizing. Resistant to scratching and marring, it can also be tinted to any color for visual appeal.

### **Alumina Ceramic**

The compound used for Spyderco sharpening stones. It is a ceramicbonding agent mixed with alumina particles (synthetic sapphires) shaped then kiln fired at temperatures in excess of 3000 degrees F.

### Ambidextrous

Using both hands with equal ease. Pertaining to knives, it is a knife that is not solely designed for a left-or righthanded person but can be used with equal ease by both hands.

### Balisong/Butterfly

A knife design believed to have originated in the LIK brought to the Philippines by English sailors and was adopted and popularized in the Philippines. Often used in Filipino martial arts. The knife has two separate handle sections that rotate round the blade's pivots to create a handle and then rotate back covering and protecting the blade when closed.

A piece of metal, generally nickel silver or stainless steel, that is located at one or both ends of a folding knife handle.

A recycled ABS/acrylic PVS extruded alloy sheet material used for making sheaths. It has excellent impact strength and abrasion chemical and fire resistance properties.

### **Bushing Pivot System**

Two screws that enter from both sides of the pivot. The pivot in the middle is stepped and build with tight tolerances to allow for self adjustment, solid lockup and good movement.

A term to describe the careful and detailed cutting and removing of the hide from a game animal for the purpose of taxidermy. More precisely it refers to removing the skin from the head, shoulders and neck.

A hard, sharp carbon/iron material used where a very hard material is needed such as in machining or drilling steel Spyderco uses carbide to make the glass-breaking tip found on the C79 Assist model

### **Center Line Grind**

A grind down the center of a blade equally dividing it into halves. Only the bottom edge is sharpened and the top of the spine is left unsharpened creating a false edge.

A choil is a dip or cut out separating the cutting edge from the ricasso. It is also used to describe a cut out molded or formed area where the handle and blade meet which positions/guards the index finger while gripping the opened knife.

### **Choil Jimping**

Small serrations or texturing located on the choil of a knife's handle where the hand grips. Jimping creates tactile resistance, adds purchase, traction and slin-resistance

### CLIPIT

Spyderco's trademarked term for their line of folding knives which feature a pocket clip. A CLIPIT fan is often called a CLIPITEER

### Cobra Hood™

A machined flange of steel positioned over the Spyderco round opening hole on the spine of the blade which directs/ positions your thumb over the hole for quickly opening the knife blade. See Spyderco C79 Assist

### Cordura

Cordura® is a certified fabric from INVISTA. It is used in a wide range of products from luggage and backpacks to boots to military wear and performance apparel. It is long lasting, resistant to abrasions, tears and scuffs. Spyderco utilizes this product on our SpyderPacs

Constant Quality Improvement A process Spyderco applies to knife designing where changes and improvements are continually made to existing models improving ergonomics, materials or manufacturing techniques.

### **David Bove Dent**

Custom knifemaker David Bove removed a small arc or dent of metal from the lock bar lever of his knives. This removed piece lessened the possibility of gripping the handle hard enough to depress the lock and accidentally unlock the blade while using the knife

A minute divot or dimple machined into the blade tang. A ball bearing drops into the detent hole when the knife is in the closed position, holding the knife blade closed inside the handle

### **Diamond Coating**

The mechanical entrapment of diamond crystals into a metal substrate. This process operates by depositing metal layer by layer, from a plating solution until enough metal is built up around the diamond crystals to hold them in place.

U.S Army military camouflage made using small micropatterns in varying colors to optically break up the form of an object and make it more difficult to visually discern.

### **DLC Coating**

DLC (Diamond like carbon) is combined diamond (AP3) and graphite (SP2) used for coating blades and parts.

### **Double Flat-ground**

A blade that is ground flat on both sides of the blade, tapering to an edge with no radius

An acronym for Everyday Carry meaning a knife that is carried and used daily

Acronym for "end-line user", the consumer who uses Spyderco knives and sharpeners.

Term used to describe personalized engraving or additional ornamentation added to a knife after it is manufactured

### **Emerson Opening Feature**

Blade opening device invented and patented by Mr. Ernest Emerson of Emerson Knives. IT's a hook protruding from the balde's spine that catches the edge of the pant's pocket when drawing out-down-and back opening the blade as you deploy the folder, Licensed from Ernest Emerson. Pat 5 878 500

Acronym for Emergency Medical Technician

The applied science of equipment design intended to maximize productivity by reducing operator fatigue, safety and discomfort. Knives which are designed to be comfortable and less fatiguing to use are labeled "ergonomic."

### **Finger Choil**

A purposeful and specific area/curve cut out between the blade and handle It creates a grip position point closer to the cutting edge for better control while cutting.

### G-Clip

Adjustable thermoplastic clip affixed to fixed blade sheaths to clin/attach the knife to a belt/pack in varying directions.

Government Service Administration.

### Handguard

Protrusion/expansion on the knife's handle proximal to the blade keeping the hand safely positioned on the handle inhibiting sliding forward.

### Hawkhill Blade

Blade shaped in a sharply curved hook like the talon of a raptor. The inside edge of the blade is sharpened and works particularly well for commercial fishermen who reach out and pull toward them while cutting line, webbing and

### **High Alumina Ceramic**

The compound used for Spyderco sharpening stones. It's a ceramicbonding agent mixed with alumina particles (synthetic sapphires), shaped then kiln fired at temperatures in excess of 3000 degrees F.

### Kick

The unsharpened portion along the underside of the knife blade where the edge begins. Keeps the blade "kicked out" so the edge does not hit the back spacer

A rubbery thermoplastic polymer used as a flexible inlay on knife handles for enhanced grip.

A thin thermoplastic commonly used for firearm holsters and knife sheaths. It is flexible, resistant to sweat, chemicals, oils and solvents. It is shaped by heat and retains its' set form

### **Lanyard Hole**

A small hole in a knife's handle for threading through a cord/string as a backup attachment when using the knife around water or where it may be dropped and lost

### Left/Right Hand Carry

Knife clip manufactured to affix ambidextrously to either side of the knife. positioning the folder for use by left- or right-handed people

Acronym for Law Enforcement Officer

### **Little Big Knife**

Term coined by Spyderco to describe a small bladed knife (generally under three inches) that is manufactured using features and materials that allow the knife to be used for strenuous or hard cutting normally done with larger, heavier tools

Acronym for Metal Injection Molding. A process where liquefied metal is injected into a mold

Modular Lightweight Load-carrying Equipment is the current system of loadbearing equipment based in the Pouch Attachment Ladder System (PALS) used by military and law enforcement It consists of a grid of nylon webbing allowing the modular attachment of pouches and other equipment to achieve customized and mission-specific configurations.

Hollowing out a section in G-10 or other handle material on the inside of the handle where the lock and or liner is inset/inlayed and fitted into the hollow section. Nesting increases strength while creating a thinner overall profile to the knife

### **Peel-Ply Carbon Fiber-**

A carbon fiber filled, epoxy resin lay-up that has textured material placed on the surface to protect the material during manufacturing. After manufacture the material is removed and it leaves a grippy texture in the epoxy making a non-slip handle material.

### Phosphor Bronze Washers -

A washer between the scale or the liners, and the blade, made of phosphor bronze. It acts like a liquid lubricant making open/close action smooth.

The knob or expansion found on the butt-end of a knife handle.

A handguard protruding from both sides of the handle (where handle and blade meet) stopping the hand from slipping up onto the blade.

A type of fruit tree wood, which can be stabilized and colored, to use as a decorative knife handle material.

Reeve Integral Lock. Locking mechanism developed by Chris Reeve combining the Michael Walker LinerLock design and using the back handle scale as the lock's liner.

R.I.I.

Acronym for Save and Serve, referring to military personnel, law enforcement fire/rescue and emergency-response professionals.

### Scale

A knife handle made of scales or slabs of material that are riveted, screwed or bonded together.

### **Skeletonized Liners**

Internal steel handle liners that are hollowed out (skeletonized). In removing sections of steel, bulk and weight are reduced while allowing the liner to maintain its strength and rigidity.

### SLIPIT

Spyderco and byrd Knife folders with non-locking blades held open via a notch-joint. Since they have a pocket clip they are designated a CLIPIT with a slip joint blade therefore called a SLIPIT.

### Slip Joint

Non Locking Blade -- a blade having a spring acting against it, which provides some resistance to its opening and closing as it pivots within the handle.

### Spine Cusp

A point or crest above The Spyderco Round Hole that creates a spot where the thumb is placed and offers leverage while holding the knife and cutting.

### **Spine Jimping-**

Small serrations or texturing located on the spine of a blade where the hand or finger grips. Jimping creates tactile resistance, adds purchase, traction and slip-resistance.

### **Sprint Run**

A limited, one time only, production of a knife design/model. Production numbers are held to less than 1500 pieces.

### Spyderco Trademark Round Hole™

Round hole located in the knife blade used for one-hand opening and closing of a knife blade.

Blade grind where a portion of the blade's spine is removed to reduce weight, add style to a blade or both

The portion of the blade where it connects to the handle.

### Tip-Up/Tip-Down

Refers to which direction the folded knife is positioned by its pocket clip. When closed and clipped in a pocket. whichever direction (up or down) the blade's tip sits defines if it is termed tip-up or tip-down.

### A non-ferrous metal with high tensile

strength is lightweight and resistant to corrosion. Often used for handle material or knife liners

## SKII INDEX

### **CLIPITS**

AIR C159GFP **AMBITIOUS C148GP** ASSIST LTWT ORANGE OR BLACK C79PSBK/ C79PSOR/C79PSBBK **BALANCE C141P BRADLEY FOLDER C134CFP** CALY3 CARBON FIBER C113CFPF **CALY 3.5 C144GP** CALY 3.5 CARBON FIBER C144CFPE

CAT C129GP CENTOFANTE 3 C66PBK3 CHAPARRAL C152CFP CHAPARRAI TITANIUM C152TIP CHICAGO C130GP

CHINESE FOLDER C65CFF CIVILIAN C12GS CRICKET C29P/C29S CRICKET NISHIJIN GLASS FIBER C29GFP

CRICKET TATTOO C29PT DELICA4 C11P/C11PS/C11S DELICA4 LTWT C11PBK/C11PSBK/C11SBK DELICA4 LTWT BLACK BLADE C11PSBBK DELICA4 LTWT EMERSON OPENER C11PGYW

DELICA4 LTWT FLAT GROUND COLORS C11FPBL/C11FPBN/C11FPGR/C11FPGY/ C11FPOR/C11FPPR/C11FPBK

DELICA 4 LTWT FOLIAGE GREEN C11PSFG DELICA4 PARTS KITS C11KIT DELICA4 TITANIUM DAMASCUS C11TIPD **DELICA4 LTWT TRAINER C11TR** DELICA4 LTWT ZDP-189 C11PGRE

DES HORN FOLDER C153GP DRAGONFLY C28P/ C28S DRAGONFLY TATTOO C28PT DRAGONFLY2 LTWT C28PBK2/C28SBK2 DRAGONFLY LTWT FOLIAGE GREEN G-10 C28GPFG

DRAGONFLY2 LTWT SALT C28PYL2/C28SYL2 DRAGONFLY2 LTWT ZDP-189 C28PGRE2 ENDURA4 C10P/C10PS/C10S ENDURA4 LTWT C10PBK/C10PSBK/C10SBK ENDURA4 LTWT BLACK BLADE C10PSBBK

ENDURA4 LTWT EMERSON OPENER C10PGYW ENDURA4 LTWT FLAT GROUND COLORS C10FPBL/C10FPBN/C10FPGR/C10FPGY/ C10FPOR/C10FPPR/C10FPBK

ENDURA4 LTWT FOLIAGE GREEN C10PSFG **ENDURA4 PARTS KITS C10KIT ENDURA4 LTWT TRAINER C10TR** 

ENDURA4 LTWT ZDP-189 C10PGRE **EQUILIBRIUM C166P** HARPY COSS JUNIOR C150GP LIL' MATRIARCH C162SBK LIONSPY C157GTIP MANIX2 C101GP2/C101GPS2/C101GS2

MANIX2 BLACK BLADE-C101GPBBK2/

C101GPSBBK2 MANIX2 LTWT BLACK C101PBK2 MANIX2 LTWT BLUE- C101PBL2/C101PSBL2 MANIX2 XL C95GP2

MANIX2 XL BLACK BLADE C95GPBBK2 MATRIARCH2 LTWT C12SBK2 MATRIARCH2 LTWT WITH EMERSON OPENER C12SBK2W

MEMORY C155TIP MILITARY MODEL C36GPE/C36GPSE / MILITARY MODEL W/ BLACK BLADE C36GPBK/C3GPSBK MILITARY MODEL CAMO C36GPCMO MILITARY MODEL CAMO W/ BLACK BLADE

C36GPCMOBK MILITARY MODEL TITANIUM C36TIP / MILITARY MODEL FLUTED TITANIUM C36TIFP NATIVE LTWT C41PBK/C41PSBK NATIVE LTWT W/ BLACK BLADE C41PSBBK NATIVE LTWT PINK C41PPN NATIVE5 G-10 C41GP5 NATIVE5 FLUTED TITANIUM C41TIFP5

NAVAJA C147CFP PARA MILITARY2 C81GP2 PARA MILITARY2 BLACK BLADE C81GPBK2 PARA MILITARY2 CAMO C81GPCM02 PARA MILITARY2 CAMO BLACK BLADE

C81GPCMOBK2 PERSISTENCE C136GP P'KAL C103GP / P'KAL TRAINER C103TR POLICE MODEL CO7P / CO7PS / CO7S POLICE MODEL G-10 C07GP3/ C07GS3 RESCUE LTWT 79MM BLACK OR ORANGE C45SBK/

C45SOR / RESCUE3 LTWT C14SBK3 **RESILIENCE C142GP** SAGE1 C123CFP / SAGE2 C123TIP / SAGE3 C123GPBL / SAGE4 C123WDP /

SCHEMPP TUFF C151GTIP SOUTHARD FOLDER C156GPBN STARMATE C55GP STRETCH LTWT C90PBK STRETCH LTWT ZDP-189 C90PGRE SZABO FOLDER C146CFP

TENACIOUS C122GP/C122GPS/C122GS

TENACIOUS BLACK BLADE C122GBBKP C122GBBKPS TECHNO C158TIP VALLOTTON SUB-HILT FOLDER C149GP UI IZE C161GE

### **KEYCHAIN KNIVES**

YOJIMBO2 C85GP2

LADYBUG3 LTWT LBKP3/LBKS3 LADYBUG3 LTWT FOLIAGE GREEN LFGP3/LFGS3 LADYBUG3 LTWT ZDP-189 LGREP3 LADYBUG3 LTWT PURPLE LPRP3 LADYBUG-LSSP3/LSSS3 LADYBUG TATTOO LSSP3T LADYBUG3 SALT LTWT LYLP3/LYLS3 LADYBUG3 SALT HAWKBILL LTWT LYLS3HB MANBUG G-10 MGGYP MANBUG LTWT MBKP/MBKS MANBUG LTWT ZDP-189 MGREP

### **ETHNIC SERIES**

CHINESE FOLDER C65CFP FILIP DE LEUUW C167GP NAVAJA C147CFP NILAKKA C164GPBN PUUKKO FIXED BLADE FB28GPBN

### **SLIPITS & SLIP JOINTS**

BUG C133P GRASSHOPPER C138P HONEYBEE C137P KIWI C75P3 PINGO C163PBK SQUEAK C154PBK / C154PPN UK PENKNIFE LTWT LEAF BLADE C94PBK UK PENKNIFE LTWT DROP-POINT BLADE C94PBK3

### **SALT SERIES**

ATLANTIC C89SYL/C89SBK DRAGONFLY2 LTWT SALT C28PYL2/C28SYL2 JUMPMASTER SALT FR24SBK LADYBUG3 SALT LTWT LYLP3/LYLS3 LADYBUG3 SALT HAWKBILL LTWT LYLS3HB PACIFIC SALT C91SYL/C91PYL/C91SBK/C91PBK/ C91PBBK SALT1 C88SYL/C88PYL/C88SBK/C88PBK SAVER SALT C118SYL/C118SBK

TASMAN SALT C106SYL/C106PYL/C106SBK/ C106PBK WARRIOR FB25PSBK WARRIOR BLACK BLADE FB25PSBBK WHALE BLADE RESCUE BWRH1

### **FIXED BLADES**

BUSCHCRAFT FB26GP ENUFF LEAF BLADE FB31PBK ENUFF CLIP POINT BLADE FB31CPBK **ENUFF SHEEPFOOT BLADE FB31SBK** MORAN LIPSWEPT FR01P MORAN DROP POINT FB02P MORAN DROP POINT BLACK BLADE FB02PBB PLILIKKO FR28GPRN PYGMY WARRIOR FB29GPSBBK SCHEMPP ROCK FB20FPBK SOUTH FORK FB30GP STREET BEAT FB15P STREET BOWIE FB04PBB TEMPERANCE2 FB05P2

SPRINT RUNS CALY3 GREY C113GPGY CALYPSO BROWN C54GPBN GODDARD LTWT C16POD LUM TANTO FB03PBRG

### RESTRICTED ITEMS

ALITONOMY C165GSBBK EMBASSY C121P/C121S EMBASSY BLACK BLADE C121BKP/C121BKPS/ C121BKS

### SHARPENERS 3x8 ULTRA FINE BENCHSTONE 306UF

BENCH STONE FINE 302F BENCH STONE MEDIUM 302M **BENCH STONE ULTRA-FINE 302UF** CERAMIC FILES 400F set / 400F1R, 400F1SP, 400F1S, 400F1T **DIAMOND TRIANGLES 204D** DOUBLESTUFF 303MF **FINE TRIANGLE STONE 204F1 GOLDEN STONE 308F** MEDIUM POCKET STONE 305M MEDIUM TRIANGLE STONE 204M1 POCKET STONE FINE 303F POCKET STONE MEDIUM 303M SLIP STONE 307F TRIANGLE SHARPMAKER 204MF TRIANGLE SHARPMAKER DVD 204DVD ULTRA FINE TRIANGLE STONE 204UF1

### **ACCESSORIES**

BALIYO BLACK YCN100 BALIYO GREYYCN101 BALIYO INK REFILL YOUR BALIYO RED/WHITE/BLUE YUS100 BALIYO BLUE/GREEN YUS101 FISHER SPACE PEN REFILL YUSR DRAGONFLY WOODEN KNIFE KIT WDKIT1 G-CLIP-GCLIP KNIFE STANDS SMALL CT02 KNIFE STANDS LARGE CT03 MOLLE ADAPTER-MOL1 ROUND PEWTER BEAD BEAD2 ROUND PEWTER BEAD W/ LANYARD BEAD2LY SPYDERCO FLASH DRIVES USBBK/ USBPK/ USBRD/USBYL SPYDERCO LAPEL PIN-BUGPIN SPYDERPAC LARGE SP1 SPYDERPAC SMALL SP2 SQUARE PEWTER BEAD BEAD1 / SQUARE PEWTER BEAD W/LANYARD BEAD1LY ZIP POUCH LARGE C12C ZIP POUCH SMALL- C18C

### BYRD KNIFE

BYRD TERN SLIPIT BY23GP CARA CARA2 BY03P2/BY03PS2 CARA CARA2 LTWT BY03PBK2/BY03PSBK2 CARA CARA2 G-10 BY03GP2 CARA CARA2 RESCUE LTWT BY17SBK2 CROSSBILL BY07P/BY07PS FLIGHT BY05P/BY05PS HAWKBILL BYRD LTWT BY22SBK MEADOWLARK2 BY04P2/BY04PS2 MEADOWLARK2 LTWT BY04PBK2/BY04PSBK2 MEADOWLARK2 G-10 BY04GP2 MEADOWLARK RESCUE LTWT BY19SBK2 ROBIN2 BY10P2/BY10S2 ROBIN2 LTWT BY10P2/BY10S2 ROBIN2 G-10 BY10GP2 WINGS SLIPIT BY21GP&S

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